



Air / water inverter heat pumps
with axial fans and steam injection versions

HPE 25÷70 - HPE LT 25÷50 INVERTER



CE CONFORMITY DECLARATION
DICHIARAZIONE DI CONFORMITÀ CE



The company A2B ACCORRONI E.G.– Via Ancona, 37 – Osimo (AN) - Italy

DECLARES

that the unit :
che la macchina

Industrial inverter air/water heat pump with axial fan / *Pompa di calore industriale aria/acqua inverter con ventilatore assiale*

Definition :
Definizione :

Industrial inverter air/water heat pump with vapour injection and axial fan / *Pompa di calore industriale aria/acqua inverter con iniezione di vapore e ventilatore assiale*

Model N°:
N° modello:

HPE INVERTER 25/35/50/50F/60/70

HPE INVERTER LT 25/35/50

Serie N°:
N° di serie:

MEETS THE REQUIREMENTS OF DIRECTIVE 2006/42/CE
È CONFORME AI REQUISITI DELLA DIRETTIVA 2006/42/CE

1. The unit is in CAT. I, so it's free from the application of Directive 2014/68/UE (Reference to Art. I, paragraph 2, point f)
L'attrezzatura a pressione rientra nella CAT. I. L'unità è quindi esente dall'applicazione della normativa PED 2014/68/UE (Riferimento Art. I, paragrafo 2 punto f).
2. Harmonized standards applied to designing and manufacture: **UNI EN 378-1, UNI EN378-2, UNI EN 12735-1**
Norme armonizzate applicate alla progettazione ed alla costruzione: UNI EN 378-1, UNI EN378-2, UNI EN 12735-1
3. Others European Directives and harmonized standards applied to the equipment: **2014/35/UE, 2014/30/UE, 2011/65/UE, 2012/19/UE, CEI EN 60204-1, UNI EN ISO 12100, UNI EN ISO 13857, CEI EN 61000-6-3, CEI EN 61000-6-2**
Eventuali altre Direttive Europee e norme armonizzate applicate all'attrezzatura: 2014/35/UE, 2014/30/UE, 2011/65/UE, 2012/19/UE, CEI EN 60204-1, UNI EN ISO 12100, UNI EN ISO 13857, CEI EN 61000-6-3, CEI EN 61000-6-2

Osimo, Settembre/September 2018

A2B ACCORRONI E.G.

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The manual of "HPE INVERTER" units collects all the necessary information for the better use of the appliance under the operator's safety conditions which meets the requirements listed in the 2006/42/CE Equipment Directive and following amendments.

1 PURPOSES AND CONTENTS OF THE MANUAL

This manual provides the basic information as for the selection, installation, operation and maintenance of i-HP units. It is addressed to the installer and the user of the appliance and it includes the necessary indications allowing the user to operate the unit efficiently, even without any previous specific knowledge of it.

The manual describes the characteristics of the appliance at the time of its marketing; therefore, it must be considered adequate respecting the state of the art in terms of potentiality, ergonomics, safety and functionality.

The company introduces also technological improvements and is not constrained to update the manuals for previous versions of appliances that could not be compatible. So make sure to use, for the installed unit, the supplied manual.

It's recommended that, the user must follow the instructions contained in this booklet, especially those concerning the safety and routine maintenance.




1.1 CONSERVATION OF THE MANUAL

The manual has to be always kept for future reference. It has to be stored in a safe place, away from dusts and moisture. It has to be also available and accessible to all users who shall consult it any time they are in doubt on how to operate the equipment. The company reserves the right to modify its products and related manuals without necessarily updating previous versions of the reference material. It declines also any responsibility for possible inaccuracies in the manual if due to printing or transcription errors.

The customer must keep any updated copy of the manual or parts of it delivered by the manufacturer as an attachment to this manual.

The company is available to give any detailed information about this manual and to give information regarding the use and the maintenance of its own units.

1.2 GRAPHIC SYMBOLS

	<i>Indicates operations that can be dangerous for people and/or disrupts the correct operation of the equipment.</i>
	<i>Indicates prohibited operations.</i>
	<i>Indicates important information that the operator has to follow in order to guarantee the correct operation of the equipment in complete safety.</i>

2 SAFETY LAWS

The units have been designed in accordance with the following directives and harmonised standards:

- EU Directives 2014/68/UE, 2006/42/EC, 2014/35/UE, 2014/30/EU, 2011/65/EU, 2012/19/EU
- UNI EN 378-1, 378-2, EN 12735-1
- UNI EN ISO 12100, EN 60204-1, UNI EN ISO 13857
- CEI EN 61000-6-3, IEC 61000-6-2.

3 PERMITTED USES

- The company excludes any contractual and extra-contractual liabilities for damages caused to persons, animals or objects, by incorrect installation, setting and maintenance, improper use of the equipment, and the partial or superficial reading of the information contained in this manual.
- These units have been designed only for heating and/or cooling of water. Any other use not expressly authorized by the manufacturer is considered improper and therefore not allowed.
- The location of the plant, the hydraulic and electrical circuits must be established by the planting designer and must take into account both technical requirements as well as any applicable local laws and authorized specifications.
- The execution of all works must be performed by skilled and qualified personnel, competent in the existing rules in different countries.

The execution of all works must be performed by skilled and qualified personnel and competent in the existing rules in the country in which the appliance will be installed.

4 GENERAL SAFETY GUIDELINES

Before beginning to operate on HPE units every user has to be perfectly knowledgeable about the functions of the equipment and its controls and has to have read and understood the information listed in this manual.

	<i>It's strictly forbidden to remove and/or tamper with any safety device.</i>
	<i>Children or unassisted disabled persons are not allowed to use the appliance.</i>
	<i>Do not touch the appliance when barefoot or parts of the body are wet or damp.</i>
	<i>Do not clean the unit when the power supply is 'ON'.</i>
	<i>Do not pull, remove or twist the electrical cables coming out from the unit, even if it is disconnected from the main power supply.</i>
	<i>Do not step with your feet on the appliance, sit down and/or place any type of object.</i>
	<i>Do not spray or pour water directly on the unit.</i>
	<i>Do not dispose of, abandon or leave within reach of children packaging materials (cardboard, staples, plastic bags, etc.) as they may represent an environmental and life hazard.</i>
	<i>Any routine and/or not-routine maintenance operation shall be carried out when the equipment has been shut down, disconnected from electric and pneumatic power sources and after its pneumatic system has been discharged.</i>
	<i>Do not put neither your hands nor insert screwdrivers, spanners or other tools into moving parts of the equipment.</i>
	<i>The equipment supervisor and the maintenance man have to receive suitable training for the performance of their tasks in safety.</i>
	<i>Operators have to know how to use personal protective devices and have to know the accident-prevention guidelines contained in national and international laws and norms.</i>

4.1 WORKERS' HEALTH AND SAFETY

The European Community has adopted a number of directives on workplace's health and safety, including **89/391/CEE**, **89/686/CEE**, **89/655/CEE**, **2009/104/CE**, **86/188/CEE** and **77/576/CEE** directives. Every employer shall implement such norms and ensure that workers to respect them. It points out that:

	<i>Do not tamper with or replace parts of the equipment without the specific consent of the manufacturer. The manufacturer shall have no responsibility whatsoever in case of unauthorised operations.</i>
	<i>Using components, expendable materials or spare parts that do not correspond to those recommended by the manufacturer and/or listed in this manual may be dangerous for the operators and/or damage the equipment</i>
	<i>The operator's workplace has to be kept clean, tidy and free from objects that may prevent free movements. Appropriate lighting of the work place shall be provided so as to allow the operator to carry out the required operations safely. Poor or too strong lighting can cause risks.</i>
	<i>Ensure that work places are always adequately ventilated and that aspirators are working, in good condition and in compliance with the requirements of the laws in force.</i>

4.2 PERSONAL SAFETY EQUIPMENTS

When operating and maintaining the "HPE" units, use the following personal protective equipment.

	<i>Protective clothing: Maintenance man and operators have to wear protective clothing that complies with the basic safety requirements currently in force. In case of slippery floors, users have to wear safety shoes with non-slip soles.</i>	
	<i>Gloves: During maintenance or cleaning operation protection gloves have to be used</i>	
		<i>Mask and goggles: Respiratory protection (mask) and eye protection (goggles) should be used during cleaning and maintenance operations.</i>

4.3 SAFETY SYMBOLS

The unit features the following safety signs, which has to be complied with:

	<i>General hazards</i>
	<i>Electric shock hazard</i>
	<i>Presence of moving organs</i>
	<i>Presence of surfaces that may cause injures</i>
	<i>Presence of hot surfaces that can cause burns</i>

4.4 REFRIGERANT SAFETY DATA SHEET

Name:	R410A (50% Difluoromethane (R32); 50% Pentafluoroethane (R125)).
RISKS INDICATIONS	
Major risks:	Asphyxia
Specific risks:	The rapid evaporation may cause freezing.
FIRST AID	
General information:	Never give anything by mouth to an unconscious person.
Inhalation:	Move to fresh air. Oxygen or artificial respiration if necessary. Do not administer adrenaline or similar drugs.
Eyes contact:	Rinse carefully with water for at least 15 minutes and consult a doctor.
Contact with skin:	Wash immediately with plenty of water. Take off immediately the contaminated clothing.
FIRE PREVENTION	
Extinguishing Media:	Whatever.
Specific risks:	Increase in pressure.
Specific methods:	Use water spray to cool containers
ACCIDENTAL RELEASE ACTIONS	
Personal precautions:	Evacuate personnel to safe areas. Provide adequate ventilation. Use personal protective equipment.
Environmental	Evaporate.
Cleaning method:	Evaporate.
HANDLING AND STORAGE	
Manipulation	
Action/technical	Provide sufficient air exchange and/or suction in work places.
Recommendations for safe	Do not breathe vapors or aerosol.
Storage:	Close tightly and store in a cool, dry and well ventilated place. Store in original container. Incompatible products: explosive, flammable materials, Organic peroxide.
EXPOSURE CONTROL / PERSONAL PROTECTION	
Control parameters:	AEL (8-h e 12-h TWA) = 1000 ml/m ³ for each of the two components.
Respiratory protection:	For rescue and maintenance operation in storage tanks use self-contained respirator The vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Eyes protection:	Safety glasses.
Protection of hands:	Rubber gloves.
Hygiene measures:	Do not smoke.
PHYSICAL AND CHEMICAL PROPERTIES	
Color:	Colorless
Odor:	Light.
Boiling point:	-52.8°C at atmospheric pressure.
Lighting point:	It does not ignite.
Density:	1.08 kg/l at 25°C.
Solubility in water:	Negligible.
STABILITY AND REACTIVITY	
Stability:	No reactivity when used with the appropriate instructions.
Materials to avoid:	Highly oxidizing materials. Incompatible with magnesium, zinc, sodium, potassium and The incompatibility is more serious if the metal is present in powdered form or if the surfaces were, recently, unprotected.
Decomposition products	These products are halogenated compounds, hydrogen fluoride, carbon oxides (CO, CO ₂),
Risks:	
TOXICOLOGICAL INFORMATION	
Acute toxicity:	(R32) LC50/ inhalation /4 hours/on rat >760 ml/l (R125) LC50/ inhalation /4 hours/on rat >3480 mg/l
Local effects:	Concentrations substantially above the TLV may cause narcotic effects. Inhalation of decomposed products of high concentrations may cause respiratory failure (pulmonary edema).
Long term toxicity:	Did not show any carcinogenic potential, teratogenic or mutagenic effects in animal experiments.
ECOLOGICAL INFORMATION	
Global Warming Potential GWP (R744=1):	2088
Ozone Depletion Potential ODP (R11=1):	0
Disposal considerations:	Usable with reconditioning.

5 TECHNICAL CHARACTERISTICS

The HPE water chillers and heat pumps series are designed for residential and industrial applications, these units are extremely versatile and can operate in heat pump mode with the ability of hot water production at a temperature up to 65°C for environmental heating and sanitary applications with the utilization of electric heaters.

The use of brushless inverter compressor technology, matched with the electronic expansion valve and to the pump and the variable speed blower are generally used for optimizing the power consumption and the operative efficiency of the refrigerating components of the whole system.

5.1 FRAME

All i-HP units are made up of hot-galvanised thick sheet metal, painted with polyurethane powder enamels at 180°C to ensure the best resistance against atmospheric agents. The front panel is hinged to the left side to allow access to the internal components for inspection and maintenance. The screws and the inserts are made up of galvanized steel.

5.2 REFRIGERANT CIRCUIT

The refrigerant circuit has been manufactured according to the UNI EN 13134 directive concerning welding procedures. The refrigerant gas employed in these units is R410A type. The refrigerant circuit includes in its basic version: 4-way reversing cycle valve, electronic expansion valve, liquid separator, liquid receiver, check and maintenance valves, pressure safety device according to PED regulation (high pressure switch), and pressure transducers to accurately adjust the evaporating and condensing pressures, filters for expansion valve to prevent its clogging. The versions with vapour injection also include heat exchanger to produce vapour, electronic injector valve, and the ON-OFF valves of injection in case of two compressors.

5.3 COMPRESSORS

The compressors are scroll type DC inverter designed for use with R410A refrigerant, and are mounted on a rubber material acting as a shock absorber. The compressors of the injection versions are designed to optimize the efficiency of the refrigerant cycle under low ambient temperatures conditions and are supplied with connection for vapour injection.

The crankcase heater operates when the compressor remains off for at least 30 minutes and if the discharge temperature is below 20°C (with hysteresis of 2.0°C). When the compressor restarts, the crankcase heater will stop operation. We recommend to turn on the unit and to put it in standby mode at least 6 hours before the first start-up.

The checking of the compressors is possible through the front panel of the unit that allows the maintenance of the compressors even if the unit is in operation.

5.4 AIR-SIDE EXCHANGER

The air-side heat exchanger is made up of copper pipes and aluminium fins. The copper pipes diameter is 7,94 mm, the thickness of the aluminium fins is 0,12 mm. The pipes are mechanically expanded into the aluminium fins in order to improve the heat transfer coefficient. The geometry of this heat exchanger ensures a low value air-side pressure drop and then it allows the use of fans with low number of revolutions (with the advantage of reducing the unit noise level).

5.5 FAN MOTOR

The fan motor is axial type with plastic aerofoil blades. It is statically and dynamically balanced and supplied with a safety fan guard. The fan motor is a modulated brushless type, directly coupled and equipped with an integrated thermal overload protection. The protection class of the motor is IPX4 according to CEI EN 60529.

5.6 USER-SIDE HEAT EXCHANGER

The user-side heat exchanger is made up of AISI 304 stainless steel braze-welded plates type, and is factory insulated with flexible close cell material and is equipped with an antifreeze electric heater (optional accessory: KA). Each evaporator is equipped with a temperature sensor for antifreeze protection that activates the circulator, even in the case where the unit is turned off when meeting the setting parameters by controller.

5.7 ELECTRICAL CONTROL PANEL

The electrical control panel board is manufactured according to European Union directives currently in force. To access to the electrical control panel board, put the disconnect switch in the Off position, (presence of a door lock system) and wait until fan blades have come to a complete stop, open the front panel by removing the three screws with a flat-head screwdriver, turn to open quarter-turn the two locks of the electric control panel board. The protection degree is IP34. The electric box is supplied with a terminal block completed with free contacts for remote ON-OFF, and for winter/summer change over. The addition of the optional module GI enables the management of further functions of the plant.

5.8 CONTROL SYSTEM

The HPE units are equipped with a microprocessor adopting an overheating control logic program through the electronic thermostatic valve managed by the pressure transducers signals and temperature sensor. The CPU also manages the following functions: water temperature regulation, antifreeze protection, compressors' time setting, alarm reset, alarms management and operation LED. Upon request, the microprocessor can be connected to a BMS remote control system and to the simpler HNS system with our terminal units. The control system together with the INVERTER technology and the on board sensors can continuously monitor and adapt the performance of the inverter compressor, of the circulator pump and of the fan motor.

5.9 CONTROL AND PROTECTION DEVICES

The units are standard equipped with the following control and protection devices: return water temperature sensor installed on the return water pipe line from the plant, operating and antifreeze sensor installed on the outlet water pipe to the plant, high

pressure transducer, low pressure transducer, compressor's inlet and outlet temperature sensors, thermal protection device for fan motors, water side water flow switch to protect the evaporator, high pressure HP flow switch.

5.10 HYDRAULIC CIRCUIT

The heat pump chillers of i-HP series are supplied with an integrated hydronic kit including: plate heat exchanger, a pressure gauges at the inlet and outlet of the heat exchanger for evaluating the load losses, service valve and flow switch for protection, automatic air release valve and safety valve (6 bar) to be connected to the collection system. The version with an integrated modulating type circulator pump adopting a brushless motor with high efficiency ($E_{E1} \leq 0,23$), suitable for the utilization of chilled water and directly managed by the controller on board.

5.11 FAN SPEED CONTROL

This type of regulation, performed by the microprocessor, is necessary for optimizing the evaporation/condensation pressure during summer/winter operation in order to allow the correct operation of the appliance.

5.12 ENHANCED VAPOUR INJECTION (EVI) TECNOLOGY

The heat pumps of HPE LT series are equipped with scroll compressors with vapor injection (EVI technology) provide maximum efficiency regarding the standard units with scroll compressors.

The EVI technology consists of injecting the refrigerant vapour at the intermediate stage of the compression process which can significantly increase the capacity and the efficiency of the compressor.

Each scroll compressor installed in the heat pumps of the series i-HP-LT is comparable to a two-stage compressor but with an intermediate stage of cooling the refrigerant.

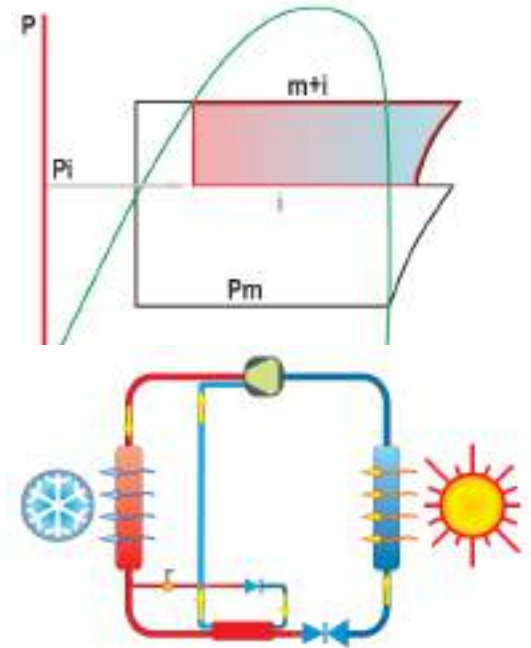
The diagram shows the main stages of the refrigeration cycle of the unit with EVI technology. The stage of high pressure is consisting of the extraction of a part of the liquid refrigerant coming out of the condenser and then expands through an injection valve, in a heat exchanger which functions as a sub-cooler.

The generated superheated vapour is then injected into the E.V.I. compressor in the middle of the compression cycle (through a special pipe inside the compressor itself).

The additional sub-cooling of the liquid thus obtained could greatly increase the capacity of the evaporator.

A higher ratio between the condensation and evaporation pressures will significantly increase the performance of this system with respect to all the traditional technologies of gas compression.

This system allows the air/water heat pump of the series i-HP-LT to generate hot water up to 60°C and capable of operating in temperatures up to -25°C.



6 AVAILABLE VERSIONS WITH SIZES AND ACCESSORIES

The code unit is composed of:

- ✓ no. 7 fixed digits (the first two digits identify the i-HP series in its eventual customizations)
- ✓ the # symbol as a separator
- ✓ no. 11 variables digits (fields) which identify the sizes, versions and factory mounted accessories
- ✓ no. 1 fixed digits equal to 0, for now it is not used

0110516#(CT1)(TA)(IV)(CI)(KA)(GI)(FAN)(SIL)(TR)00(MC)

FATHER CODE	SIZE	VERSION	
0110516#	CT	TA	IV
	Output capacity	Configuration of water piping	Vapor injection
00	25 kW		
01	35 kW		
02	50 kW		
03	60 kW		
04	50F kW		
05	70 kW		
		0 2 pipes	
			0 Without injection
			1 With injection (*)

(*) It is not available for the capacities of 60, 50F and 70 kW.

CODE	FACTORY INSTALLED ACCESSORIES						
0110516#(CT1)(TA)(IV)	CI	KA	GI	FAN	SIL	TR	AC1
	Hydronic configuration	Antifreeze Kit	Management module for plant	Type of fan	Silencing	Battery treatment	Accessory 1
	0 Hydraulic pipe 1 Integrated circulator ⁽¹⁾ 2 Shutoff valve 3 Auto-adaptive circulator ⁽²⁾ 6 AC inverter pump ⁽³⁾						
		0 Without antifreeze kit 1 With antifreeze kit					
			0 GI Module not present 1 GI Module present*				
			2 Modbus communication protocol ⁽⁴⁾ 3 Modbus communication protocol and GI module present (*)				
				0 DC fan			
					0 Not silenced 1 Silenced 2 Super silenced		
						0 Coil without treatment 2 Coil with Finguard treatment	
						0 None 1 Switch magnetothermic circuit breaker	

⁽¹⁾ Not available for 70 kW variant

⁽²⁾ Not available for 60 and 70 kW variants

⁽³⁾ Not available for 25, 35, 50 and 50F kW variants

⁽⁴⁾ Not available for models with steam injection (IV = 1)

(*) The models with designation "LT" which refers to steam injection are always equipped with GI module.

Filed	Variant	Description
CT	00, 01, 02, 03, 04, 05	Heating capacity of the unit.
TA	0	The version of 2 pipes provides only Plant Inlet and Outlet Water.
IV	0	Without vapor injection.
	1	The vapor injection allows to increase the efficiency of the compressor especially in the critical conditions (air temp. <7°C or >35°C).
CI	0	The configuration with external pump without management in parallel includes the installation of a piece of pipe in the place of the circulator. N.B.: the external pump is not supplied.
	1	The configuration with integrated circulator provides a modulating pump with brushless motor, suitable for the use of chilled water and directly managed by the controller on-board unit.
	2	The configuration with external pump with management in parallel requests the installation of an ON/OFF motorized valve instead of the circulating pump, in order to exclude the unit if requested by the management of multi-unit parallel. N.B.: the external pump is not supplied.
	3	Configuration with high efficiency auto-adaptive integrated circulator
	6	Configuration with high efficiency AC pump, driven by inverter
KA	0	Unit not equipped with anti-freeze kit.
	1	The antifreeze kit uses a self-regulating heating cable wrapped around the basement of the unit near the condensing coil and two in PET heaters placed on the faces of the plate heat exchanger.
GI	0	Unit not equipped with management module for plant
	1	The additional module implements some useful functions for the plant management, such as sanitary hot water SHW, double setpoint, management of the electric heaters of the plant, etc.
	2	RS485 serial communication module for Modbus supervisor.
	3	The unit provided with the additional module and also with the serial communication module.
FAN	0	Unit equipped with DC brushless modulating fan motor.
SIL	0	Unit not silenced.
	1	The silenced unit (with SL accessory) provides thermo-acoustic insulators on compressors.
	2	The super silenced unit (with SSL accessory) provides thermo-acoustic insulators on compressors and a special diffuser installed on the fan which reduces the noise level.
TR	0	Coil without treatment.
	2	Coil with anti-corrosion fanguard treatment
AC1	0	No accessory
	1	Presence of magneto-thermic switch

The CT field identifies the size of the unit. The name of each unit provides the heating capacity anticipated by the number of compressors. For example the unit with CT1 = 00 (25 kW) is named as HP-0125.

The fields TA and IV identify the 2 versions actually available:

- 2-pipes without injection
- 2-pipes with injection (named LT)

The remaining fields (CI, KA, GI, FAN, SIL, TR, AC1) identify the accessories mounted at the factory, that should be requested at the time of order.

The variant 0 of these fields identifies the standard configuration of each size and version.

Example: The code of the standard configuration (without accessories) of the model **i-HP-LT 0235** is obtained as below:

0110516#(CT1)(TA)(IV)(CI)(KA)(GI)(FAN)(SIL)(TR)(AC1)001→0110516#(01)(0)(1)(0)(0)(0)(0)(0)(0)0001→**0110516#0101000000001**

N.B. The following sizes 60, 70, 50F kW are not available in LT version.

6.1 OPTIONAL ACCESSORIES

Hi-T	Multifunction touch screen remote control with centralized management of i-HP and HNS system, functions of USB port, temperature and humidity sensors. It has also an extremely intuitive interface simplifying the use of the controller.
CRH	Remote control panel to be installed in the room for the unit remote controlling, with additional functions in comparison to the one installed on board; it can also manage our hydronic terminal units. N.B.: the functionality of the double setpoint are managed by mean of the Hi-T controller and not by CRH controller.
AG	Anti-vibration rubber pad to be installed in the chassis of the unit for possible shock absorption.

IMPORTANT NOTE

ONLY THE OPTIONAL ACCESSORIES CAN BE REQUIRED AFTER THE ORDER OF THE UNIT, WHILE THE FACTORY INSTALLED ACCESSORIES CAN NOT BE REQUIRED AFTER THE ORDER OF THE UNIT.

Refer to the following table for obtaining the codes of the standard configurations of the various models (for selecting the accessories, just set the corresponding variant to the desired value according to the TABLE FIELDS/VARIANTS described above):

Model	Description	Standard configuration
HPE 25	Capacity of 25 kW without injection	0110516#00000000000001
HPE 35	Capacity of 35 kW without injection	0110516#01000000000001
HPE 50	Capacity of 50 kW without injection	0110516#02000000000001
HPE 60	Capacity of 60 kW without injection	0110516#03000000000001
HPE 50F	Capacity of 50 kW, fixed and inverter compressors, without injection	0110516#04000000000001
HPE 70	Capacity of 70 kW, without injection	0110516#05000000000001
HPE-LT 25	Capacity of 25 kW, with injection	0110516#00010000000001
HPE-LT 35	Capacity of 35 kW, with injection	0110516#01010000000001
HPE-LT 50	Capacity of 50 kW, with injection	0110516#02010000000001

Name of factory-fitted accessories:

Field	Variant	Description	Name
CI	1	High efficiency integrated circulator	CI1
CI	2	Shut-off valve	CI2
CI	3	High efficiency auto-adaptive integrated circulator	CI3
CI	6	AC inverter pump	CI6
KA	1	Antifreeze kit	KA
GI	1	Management plant module	GI
SIL	1	Silencing	SL
SIL	2	Super silencing	SSL
TR	2	Heat exchanger treatment fanguard with	TR2
AC1	1	Switch magnetermic	

7 INSTALLATION



WARNING: All the operation described in next chapters **MUST BE DONE BY TRAINED PEOPLE ONLY**. Before any operation on the unit, be sure that the electric supply is disconnected.

7.1 GENERALITY

When installing or servicing the unit, it is necessary to strictly follow the rules listed in this manual, to conform to all the specifications of the labels on the unit, and to take any possible precautions. Not observing the rules reported on this manual can create dangerous situations.



After receiving the unit, immediately check its integrity. The unit left the factory in perfect condition; any eventual damage has to be questioned to the carrier and recorded on the Delivery Note before signing it.

The company has to be informed, within 8 days, of the extent of the damage. The Customer should prepare a written statement of any severe damage.



WARNING: The i-HP units are designed for outdoor installation and for places not directly accessible to unqualified personnel. The place of installation must be entirely far away from fire risk. All the necessary measures should be adopted in order to prevent the fire risk in the place of installation. The outdoor ambient temperature shall not exceed 46°C. Above this value, the unit is no longer covered by the directives in force in the area of pressure equipment.



WARNING: The unit should be installed so that adequate clearance is available for maintenance and repair. The warranty does not cover costs related to platforms or handling equipment necessary for any maintenance.



All maintenance and testing operations should be carried out only by **QUALIFIED PERSONNEL**.



Before any operation on the unit, make sure the power supply is disconnected.



WARNING: MOVING PARTS, RISK OF DEATH.
Disconnect the power supply and ensure that the fan is stopped before opening the front panel.



The top part and discharge pipes of the compressor operate at high temperatures. Be sure to let the unit to become cool before beginning any maintenance work.
Be careful to the surface of the driver boards' heatsinks which could be too hot.



Be careful when working near condensing coils.
The aluminum fins are very sharp and can cause serious injuries.



After the maintenance operations, close the panels tightly with the fastening screws.

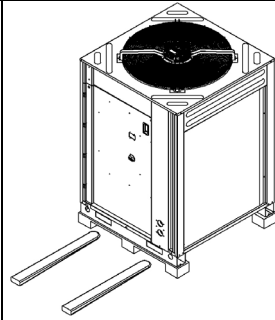


It recommended not to remove/tamper with the safety pressure switch and its connections in order not to endanger its functionality as safety device. Burst risk.

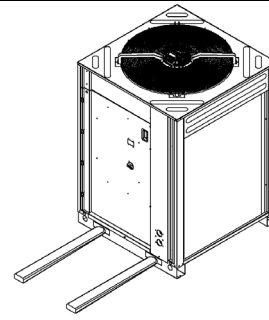
7.2 LIFTING AND HANDLING

The handling must be performed by qualified personnel, properly equipped with appropriate equipment to the weight and the encumbrance of the unit, in compliance with safety regulations of accident preventing.

When the unloading and the placement of the unit, it is highly recommended to avoid any sudden or violent motion in order to protect the inner components and the frame. The units can be lifted by mean of a forklift or, otherwise by mean of belts, making sure to damage the lateral panels and the cover of the unit using a structure of spacers as shown in the drawing. In this context, it is necessary to hook indirectly the unit to the basement but on two steel pipes of adequate dimension that to pass into the appropriate holes situated in the same basement of the unit. It is important to keep the unit horizontal during these operations.



1) Handling with forklift under the pallet



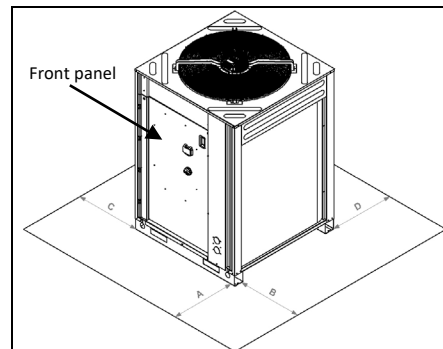
2) Handling with forklift under the unit using the appropriate windows of passing forks



3) Handling by mean of belts

7.3 LOCATION AND MINIMUM TECHNICAL CLEARANCES

All i-HP models are designed for outdoor installations; any cover over the unit or locating near trees (even if they partially cover the unit) has to be avoided in order to allow the air recirculation. It is advisable to realize a supporting basement, with adequate size similar to unit foot-print. The unit vibration level is very low: it is advisable however, to fit a rigid rubber band between basement and unit base-frame. It is also possible to install anti-vibration supports (springs or rubbers) to keep vibrations at a very low level. An absolute care has to be taken to ensure adequate air volume to the condenser. The re-circulation of discharge air has to be avoided; failure to observe this point will result in poor performance or activation of safety controls. For these reasons it is necessary to observe the following clearances:



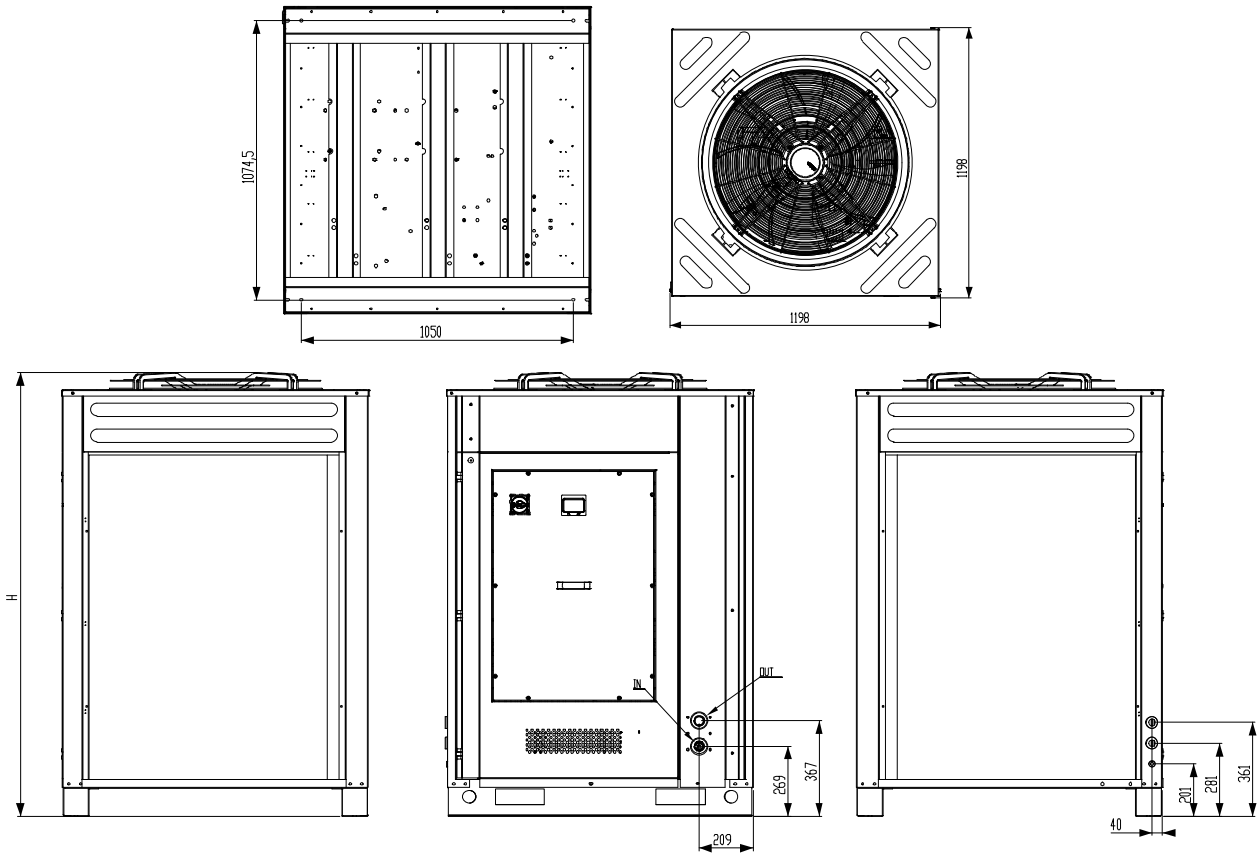
MOD.	A	B	C	D
HPE 25 / HPE-LT 25	1500	1000	1000	1000
i-HP 35 / HPE-LT 35	1500	1000	1000	1000
HPE 50F/i-HP 0250/HPE-LT 50	1500	1000	1000	1000
HPE 60 / HPE 70	1500	1000	1000	1000

* The recommended minimum distance for installation, maintenance and operation.

N.B. Avoid suspended installations. If you cannot, use your common sense and follow local regulations, and in the case of doubt, contact your authorized service center.

7.4 DIMENSIONS

IN/OUT: 2" F



Modes	Height H [mm]	Height H with AXITOP (Versions SSL) [mm]	Max Packing height (*) [mm]	Max Packing height with AXITOP (Versions SSL) [mm]
HPE 25 / HPE 35 HPE 25 LT /HPE 35 LT	1673	1906	1785	2030
i-HPE 50 / HPE 50F / HPE 0260 /HPE 70, HPE 50 LT	1745	1910	1890	2055

(*) Some units could be shipped with another type of packaging, only in case of units without AXITOP accessory. The maximum height should be increased by 95mm.

7.5 HYDRAULIC CONNECTIONS

The hydraulic connections have to be installed in accordance with national and local regulations; pipes can be made up of steel, galvanized steel or PVC. Pipes have to be designed depending on the nominal water flow and on the hydraulic pressure drops of the system. All the hydraulic connections must to be insulated with closed-cell material of adequate thickness. Chillers have to be connected to piping by means of flexible joints. The hydraulic circuit should include the following components:

- Hole thermometers for monitoring the hydraulic circuit's temperature.
- Manual gate valves to separate the chiller from the hydraulic circuit.
- Y-shaped metallic filter (to be mounted on the return pipe from the plant) with a metallic mesh not larger than 1mm.
- Loading group and discharge valve, where it's necessary.

	WARNING: Make sure that, when designing the pipe length and diameter do not exceed the maximum head loss on the plant side, please see the technical data (available head pressure).
	WARNING: An air vent valve should be always installed at the high point of the plant system.
	WARNING: In the models of i-HP series, the expansion vessel is not integrated on the plant side. The actual capacity of plant circuit should be checked by the installer in order to provide an expansion tank with adequate volume.
	WARNING: Connect the pipes to the attacks by using always key against key system.
	WARNING: Unit water inlet pipe have to be in correspondence with the connection labelled: "WATER INLET", otherwise the evaporator may freeze.
	WARNING: It is compulsory to install on the WATER INLET connection a metallic filter with a mesh not larger than 1mm. Should the water flow switch be altered or should the filter not be installed, the warranty will no longer be valid. The filter have to be kept clean, so make sure it is clean after the unit has been installed, and then check it periodically.
All units are standard supplied with the water flow switch (factory installed). Should the water flow switch be altered, removed, or should the water filter not be installed on the unit, the warranty will be invalidated. Please refer to the wiring diagram for the water flow switch electric connections.	
The water on the charging/topping up pipe must be opportunely pre-filtered from any suspended particles and	

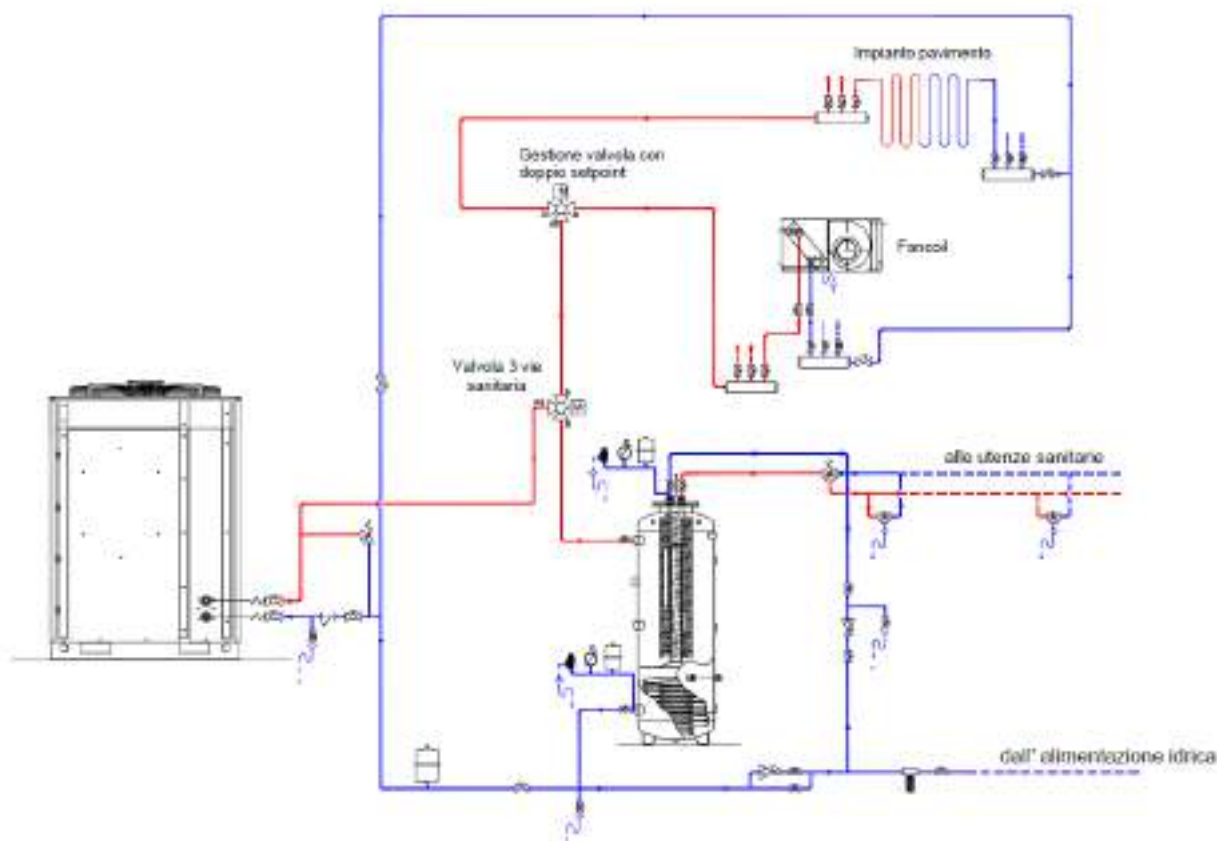
<p>impurities through the use cartridge filter (washable, wrapped wire, etc.) of at least 100 microns.</p> <p>Check the water hardness with which you load and top up the plant circuit. With particularly hard water, in this case it is necessary to utilize a water softener. For treating water for the plant, please refer to UNI 8065 and the characteristics reported in the paragraph 7.2.1.</p> <p>Both for new installations and in case of replacement of a previously installed machine, the system must be washed in advance in order to prevent any residues from clogging the plate heat exchanger.</p> <p>Following the damage of the plate heat exchanger for: tampering with the flow switch, continuous manual restarts after alarm of the flow switch, lack of washing of the system or lack/tampering of the Y filter, the company reserves the right not to pass the replacement of the component as a guarantee.</p>

7.5.1 Characteristics of water of the plant circuit

To ensure the correct operation of the unit, the water should be adequately filtered (see what is reported at the beginning of this paragraph) and that the amounts of dissolved substances should be minimal. The maximum permitted values are given here below.

MAXIMUM PHYSICAL AND CHEMICAL CHARACTERISTICS ALLOWED BY THE WATER OF THE PLANT CIRCUIT	
PH	7,5 - 9
Electrical conductivity	100 - 500 μ S/cm
Total hardness	4,5 – 8,5 dH
Temperature	< 65°C
Oxygen content	< 0,1 ppm
Maximum glycol content	50 %
Phosphates (PO ₄)	< 2ppm
Manganese (Mn)	< 0,05 ppm
Iron (Fe)	< 0,3 ppm
Alkalinity (HCO ₃)	70 – 300 ppm
Chloride ions (Cl ⁻)	< 50 ppm
Sulfate ions (SO ₄)	< 50 ppm
Sulfide ions (S)	None
Ammonium ions (NH ₄)	None
Silica (SiO ₂)	< 30 ppm

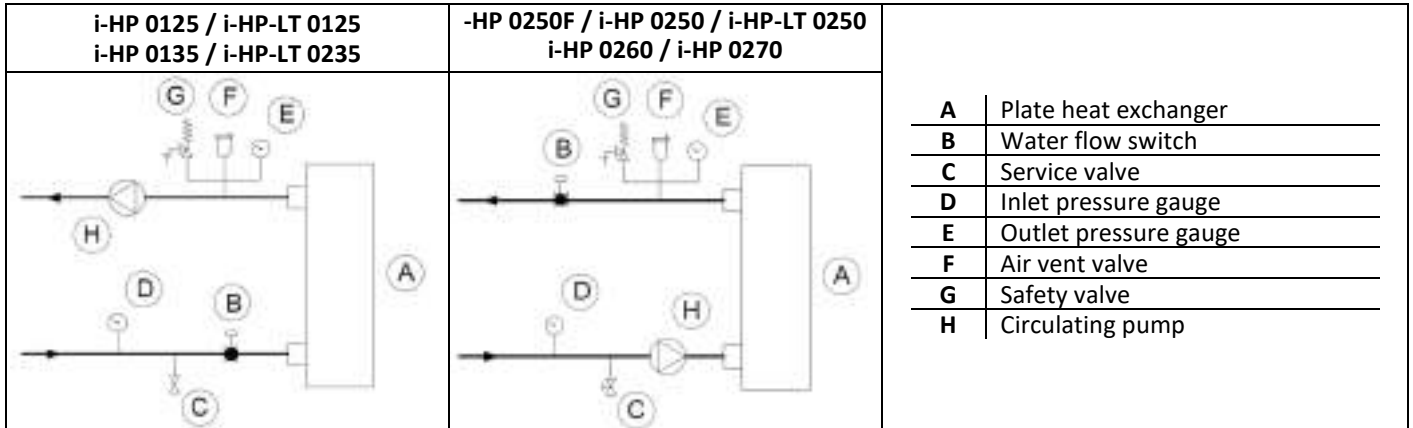
7.5.2 Hydraulic circuit type



7.5.3 Handbook

For more information about some possible configurations, contact our offices and ask for the handbook, which collects a series of recommended drawings of plants that have been highlighted regarding the installation configuration of our high efficiency heat pumps. The "Handbook" shows also the symbiotic potential with some of our products present in the catalogue.

7.5.4 Hydraulic circuit



7.5.5 Drainage connection

All i-HP units adopt drain holes on the basement for the discharge of the condensate that may leach from the pipes of the hydraulic and refrigerant circuits, and to discharge the water generated during defrosting cycles.

7.5.6 Plant circuit loading

	<p>WARNING: Verify all the charging/topping up operations.</p>
	<p>WARNING: Before beginning the charging/topping up operation of the plant circuit, disconnect the unit from the electric power supply.</p>
	<p>WARNING: The charging/topping up of the plant circuit must always be done under controlled conditions of pressure (max 1 bar). Make sure that you have installed on the line of charging/topping up a pressure reducer and a relief valve.</p>
	<p>WARNING: The water on the charging/topping up pipe must be suitably pre-filtered from any impurities and suspended particles. Make sure that you have installed a cartridge filter removable.</p>
	<p>WARNING: Before beginning the charging/topping up operation, unscrew the plugs of the air vent valve. Tighten the plugs after finishing the operation of charging/topping up of the plant circuit system.</p>

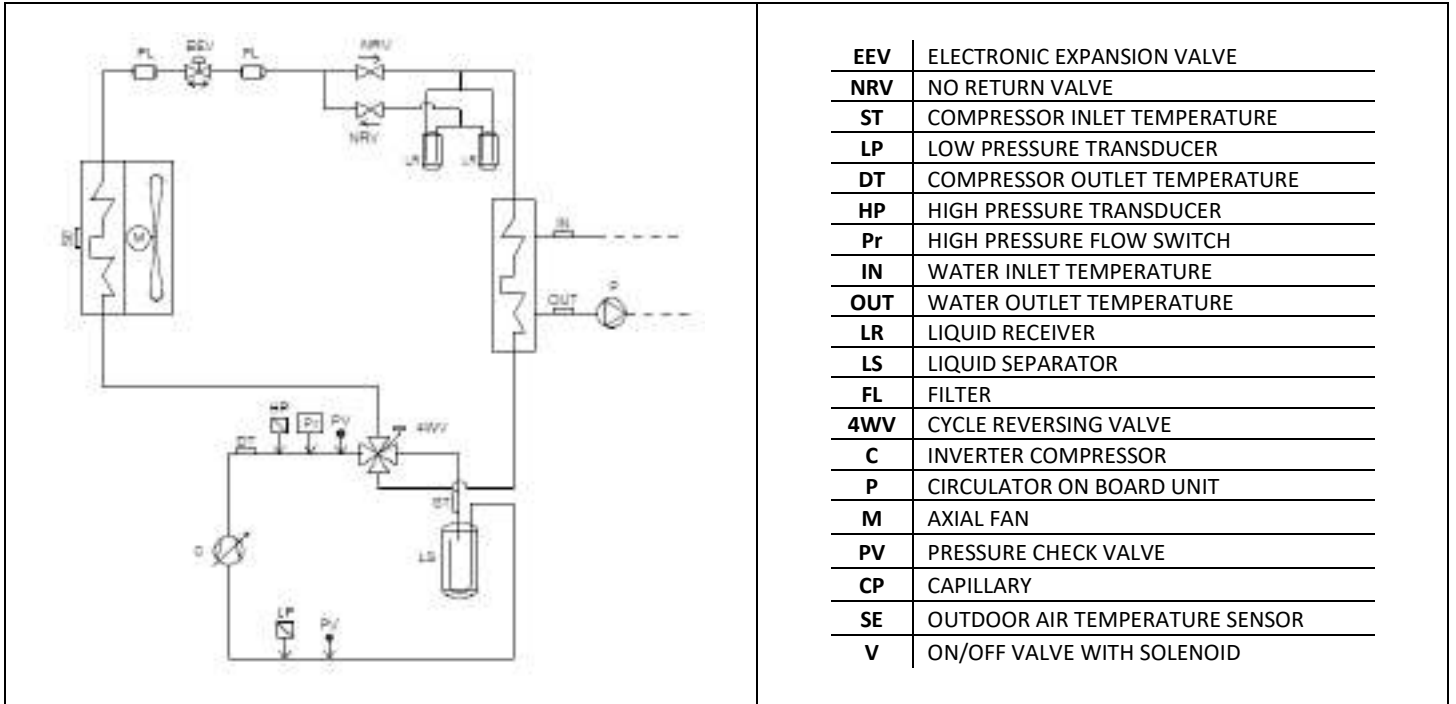
	<p>During the operations of charging/topping up, the plugs of the air vent valves must be partially unscrewed to allow air to flow freely out of the valves.</p> <p>(1) Plug of the air vent valve</p>
<p>Knurled nut</p> <p>Cap with gasket</p>	<p>You can use the service valve, when it is necessary to refill the plant or adapt the concentration of glycol. Unscrew the plug (cap) of the service valve and connect to the hose a pipe of 14 mm (inner diameter) connected to the water network, and then fill the system by unscrewing the knurled nut. When the operation is concluded, retighten the knurled nut and screw on the plug. In any case, we recommend you to use for the water loading of the plant an external tap whose arrangement is by the installer.</p>

7.5.7 Plant drainage system

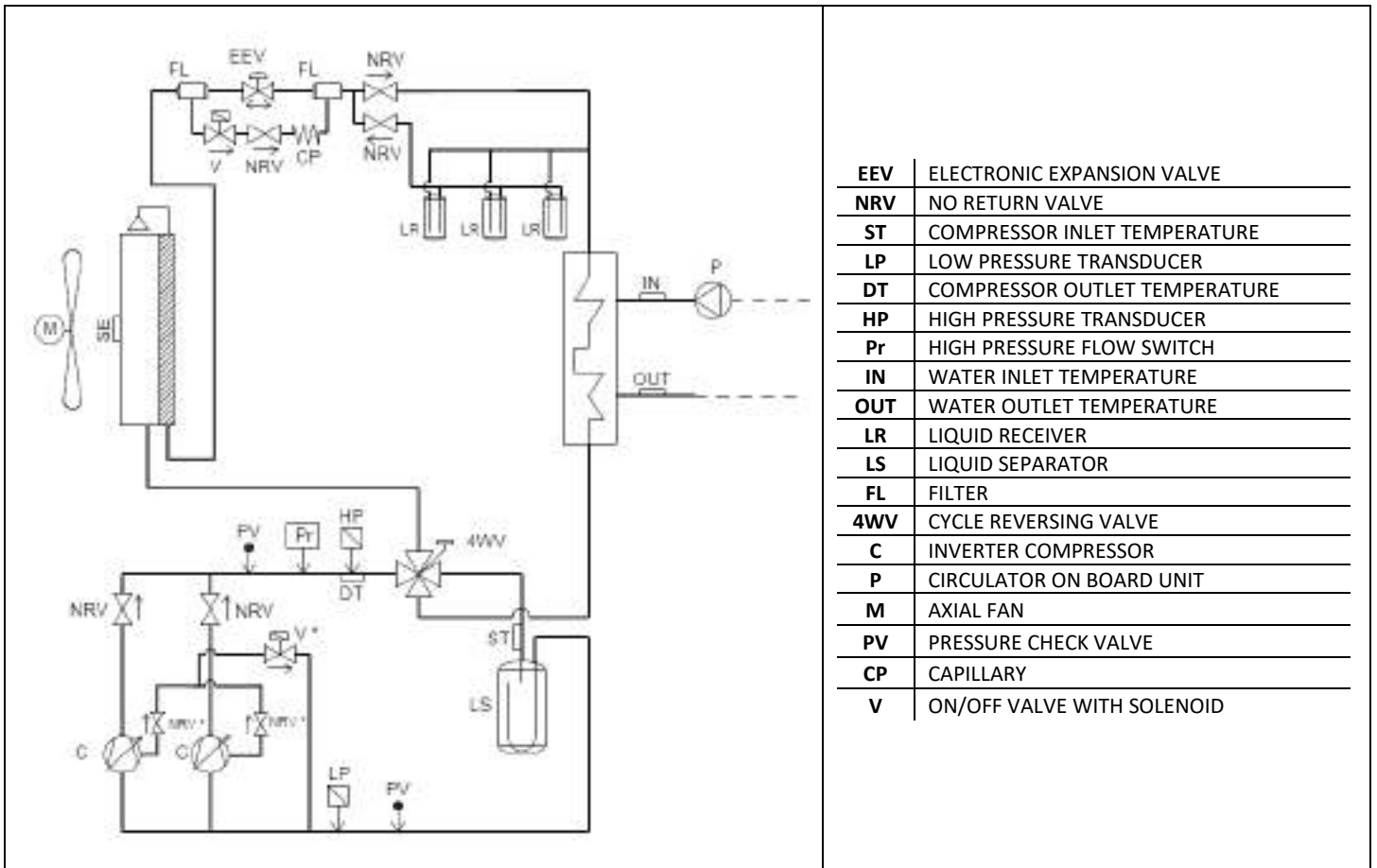
In the case when it is necessary to unload the plant, close at first the inlet and outlet manual gate valves (not supplied) and then remove the pipes that are disposed externally on the water inlet and on the water outlet in order to spill away the liquid contained in the unit (in order to make easy the operation, it is recommended to install externally two draining valves, on the water inlet and on the water outlet, between the unit and the manual gate valves).

7.6 REFRIGERANT DIAGRAMS

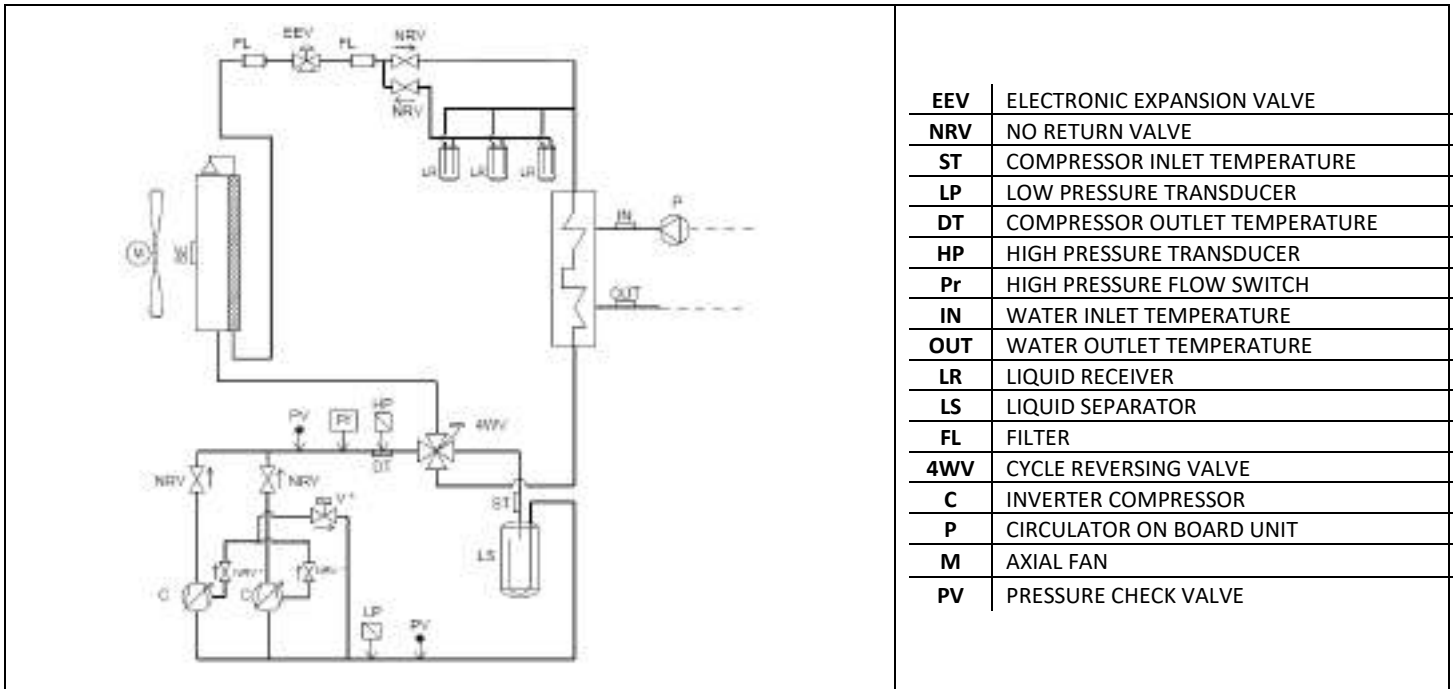
7.6.1 Refrigerant diagram of HPE 25 and HPE 35 models



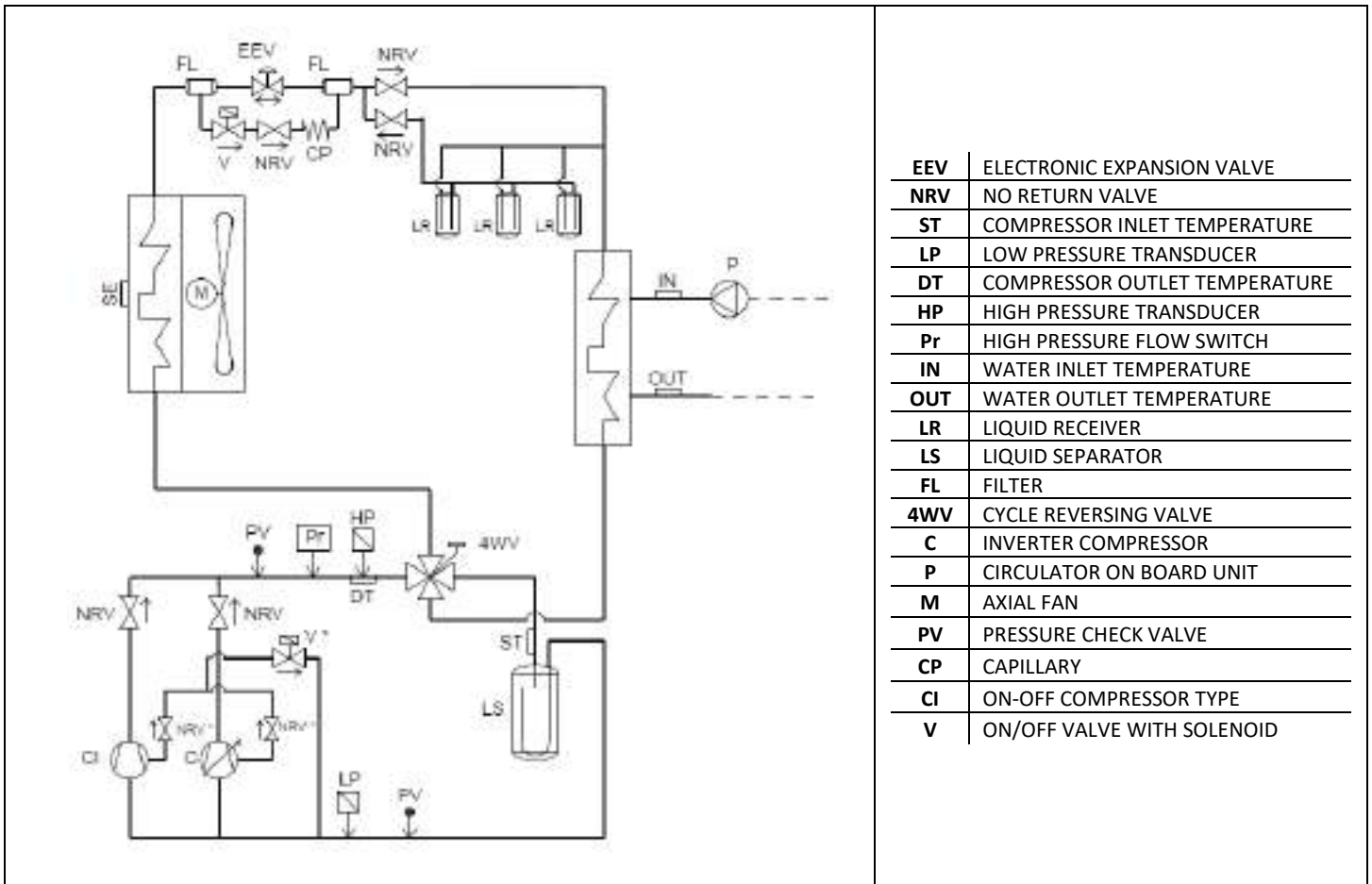
7.6.2 Refrigerant circuit of HPE 50 model



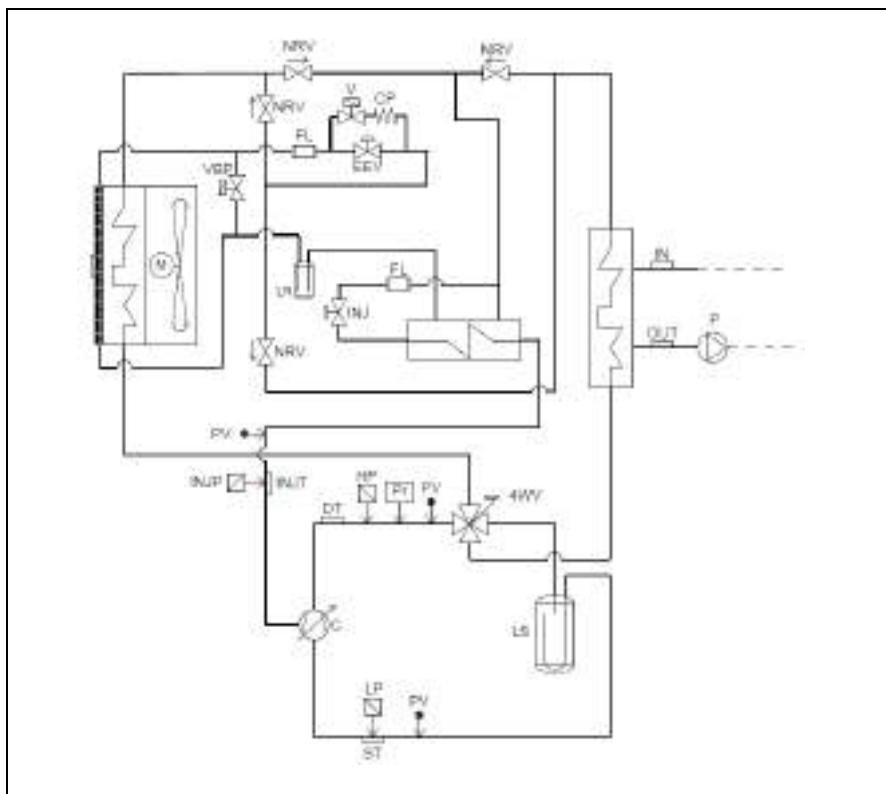
7.6.3 Refrigerant diagram of the model HPE 0250, HPE 0260 and HPE 0270



7.6.4 Refrigerant circuit of HPE 50F model

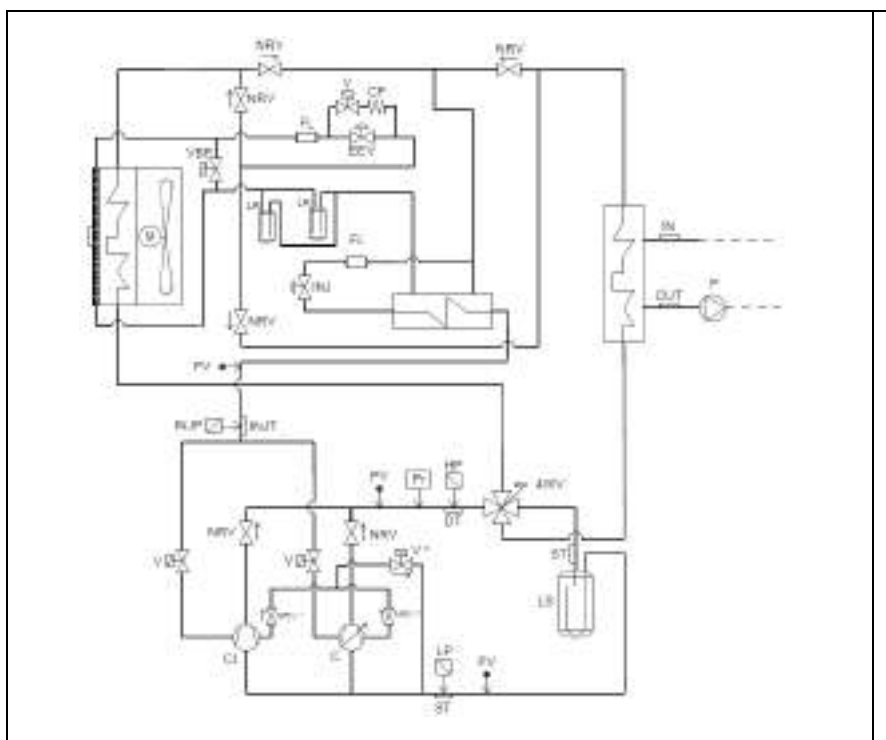


7.6.5 Refrigerant circuit of HPE LT 25 model



EEV	ELECTRONIC EXPANSION VALVE
NRV	NO RETURN VALVE
ST	COMPRESSOR INLET TEMPERATURE
LP	LOW PRESSURE TRANSDUCER
DT	COMPRESSOR OUTLET TEMPERATURE
HP	HIGH PRESSURE TRANSDUCER
Pr	HIGH PRESSURE FLOW SWITCH
IN	WATER INLET TEMPERATURE
OUT	WATER OUTLET TEMPERATURE
LR	LIQUID RECEIVER
LS	LIQUID SEPARATOR
FL	FILTER
4WV	CYCLE REVERSING VALVE
C	INVERTER COMPRESSOR
P	CIRCULATOR ON BOARD UNIT
M	AXIAL FAN
PV	PRESSURE CHECK VALVE
V	ON/OFF VALVE WITH SOLENOID
VBP	SUPERCOOLING BYPASS VALVE
CP	CAPILLARY
INJT	INJECTION TEMPERATURE
INJP	INJECTION PRESSURE TRANSDUCER
INJ	INJECTION VALVE


7.6.6 Refrigerant diagram of “HPE-LT 35” and “HPE-LT 50” models



EEV	ELECTRONIC EXPANSION VALVE
NRV	NO RETURN VALVE
ST	COMPRESSOR INLET TEMPERATURE
LP	LOW PRESSURE TRANSDUCER
DT	COMPRESSOR OUTLET TEMPERATURE
HP	HIGH PRESSURE TRANSDUCER
Pr	HIGH PRESSURE FLOW SWITCH
IN	WATER INLET TEMPERATURE
OUT	WATER OUTLET TEMPERATURE
LR	LIQUID RECEIVER
LS	LIQUID SEPARATOR
FL	FILTER
4WV	CYCLE REVERSING VALVE
C	INVERTER COMPRESSOR
P	CIRCULATOR ON BOARD UNIT
M	AXIAL FAN
PV	PRESSURE CHECK VALVE
V	ON/OFF VALVE WITH SOLENOID
VBP	SUPERCOOLING BYPASS VALVE
CP	CAPILLARY
INJT	INJECTION TEMPERATURE
INJP	INJECTION PRESSURE TRANSDUCER
INJ	INJECTION VALVE

7.7 ELECTRICAL CONNECTIONS

Check if the power supply circuit meets the unit’s electric nominal data (tension, phases, frequency) reported on the label attached on the right-side panel of the unit. The wiring must be done in accordance to the wiring diagram attached to the unit and in conformity with the national and international norms in force (attempting to provide a general magneto-thermic circuit breaker, differential circuit breakers for each electric line, proper grounding for the plant, etc.). Power cables, electric protections and line fuses have to be sized according to the specifications listed in the wiring diagram enclosed with the unit and in the electrical data contained in the table of technical characteristics.



Because of the presence, inside the machine, of EMC filters for compliance with EMC limits (interference emission and interference immunity), earth fault currents up to 250 mA of intensity can be detected.
For proper installation, electrically connect the unit with a dedicated line; if you use a residual current circuit breaker, choose a four-pole one, with a trigger threshold of 300 mA and delayed triggering (super-resistant, characteristic K).
The machine must be installed in TN-S/TT power supply grounding systems.
The electrical installation must be carried out in accordance with norms in force.

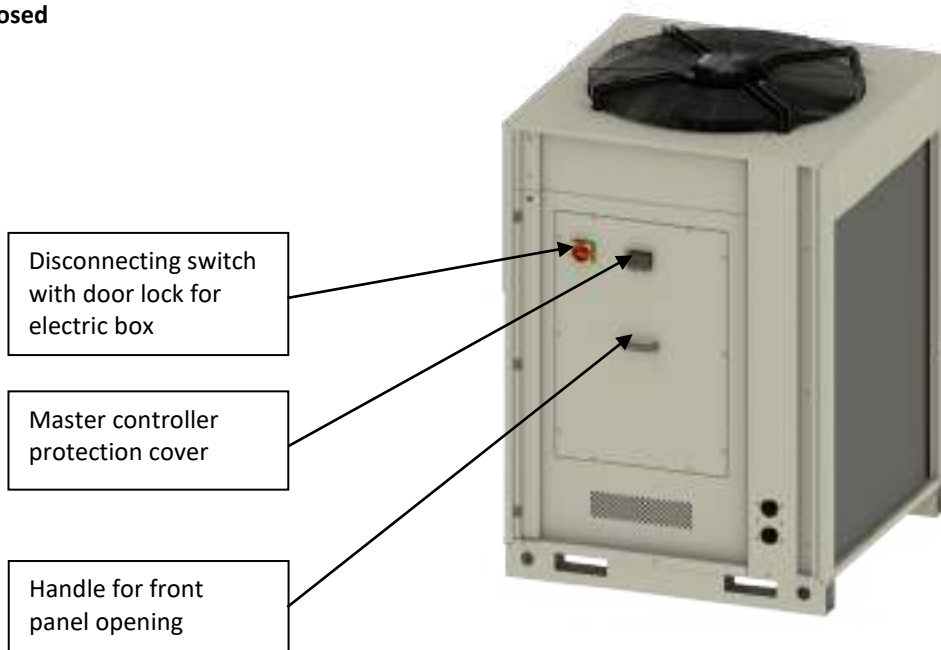
⚠	WARNING: The supply voltage's fluctuations cannot exceed $\pm 5\%$ of the nominal value. Should this tolerance not be respected, please contact our technical department.
⚡	WARNING: The power supply have to respect the listed limits: failing this, warranty will terminate immediately. Before any operation on the unit, be sure that the power supply is disconnected. WARNING: The water flow switch (B component in the previous hydraulic circuit and factory installed) has ALWAYS to be connected following the indications listed in the wiring diagram. Never bridge the water flow switch connections in the terminal board. The guarantee will not be valid if the water flow switch connections are altered or not correctly performed.
⚡	Install upstream of each unit an adequate protection and disconnection device of the electric power with delayed characteristic curve, with at least 3 mm contact opening and with an adequate capacity of breaking and differential protection. A good grounding is required; the manufacturer is not responsible for damage caused in case of lack of good grounding. Use cables that meet the regulations in force in different countries.
⚡	If the lightning risk is high, the unit must be protected, the risk assessment must comply with the CEI EN 62305-2 regulation. If there is a possibility that a lightning can strike the area around the appliance, stop the operation of the unit and disconnect the system upstream switch. Make sure to ground the unit. Do not ground the unit with pipes or lightning rods. A poor grounding of the unit can result in electrocution. Warning: Electrostatic discharges can damage the electronic components, before performing any work; ground the electrostatic charge by touching objects such as water or heating pipes. Before working on the control panel it is OBLIGATORY to: <ul style="list-style-type: none"> • Turn off the units from control panel (displayed "OFF"). • Place the general differential QF switch in "OFF" state. • Wait for 90 seconds before getting access to the electrical panel. • Be sure that the grounding connection is good before carrying out any repairs. • Be sure that you are well insulated from the ground, with dry hands and feet, or by using insulating platforms and gloves. • Check that there is no foreign material near the system.
⚠	WARNING: The remote control panel is connected to the water chiller by means of no.4 wires having a 1,5 mm ² section. The power supply cables have to be separated from the remote control wires. The maximum distance is 50m.
⚠	WARNING: The remote control panel cannot be installed in areas with strong vibrations, corrosive gases, and excess of dirtiness or high humidity levels. Leave free the area near the cooling openings.

7.7.1 Access to the electrical panel

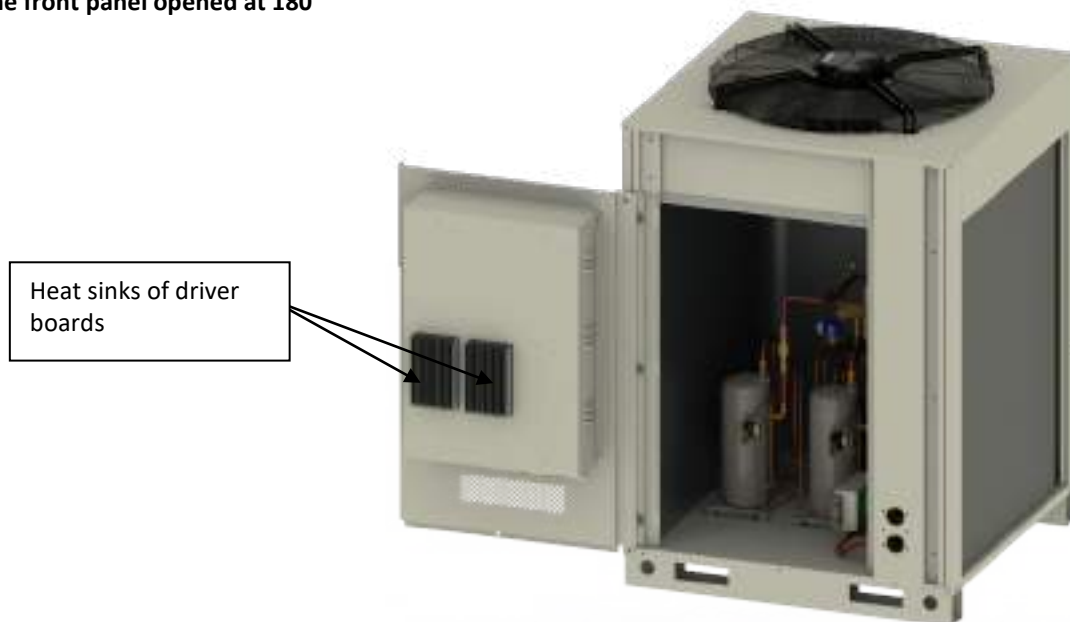
The number of indicated components can be different depending on the model.

The representation of the units is only indicative and allows to present the main components and can therefore vary from the purchased one. We illustrate below the units with model names i-HP 0250 and i-HP 0270.

Front panel closed

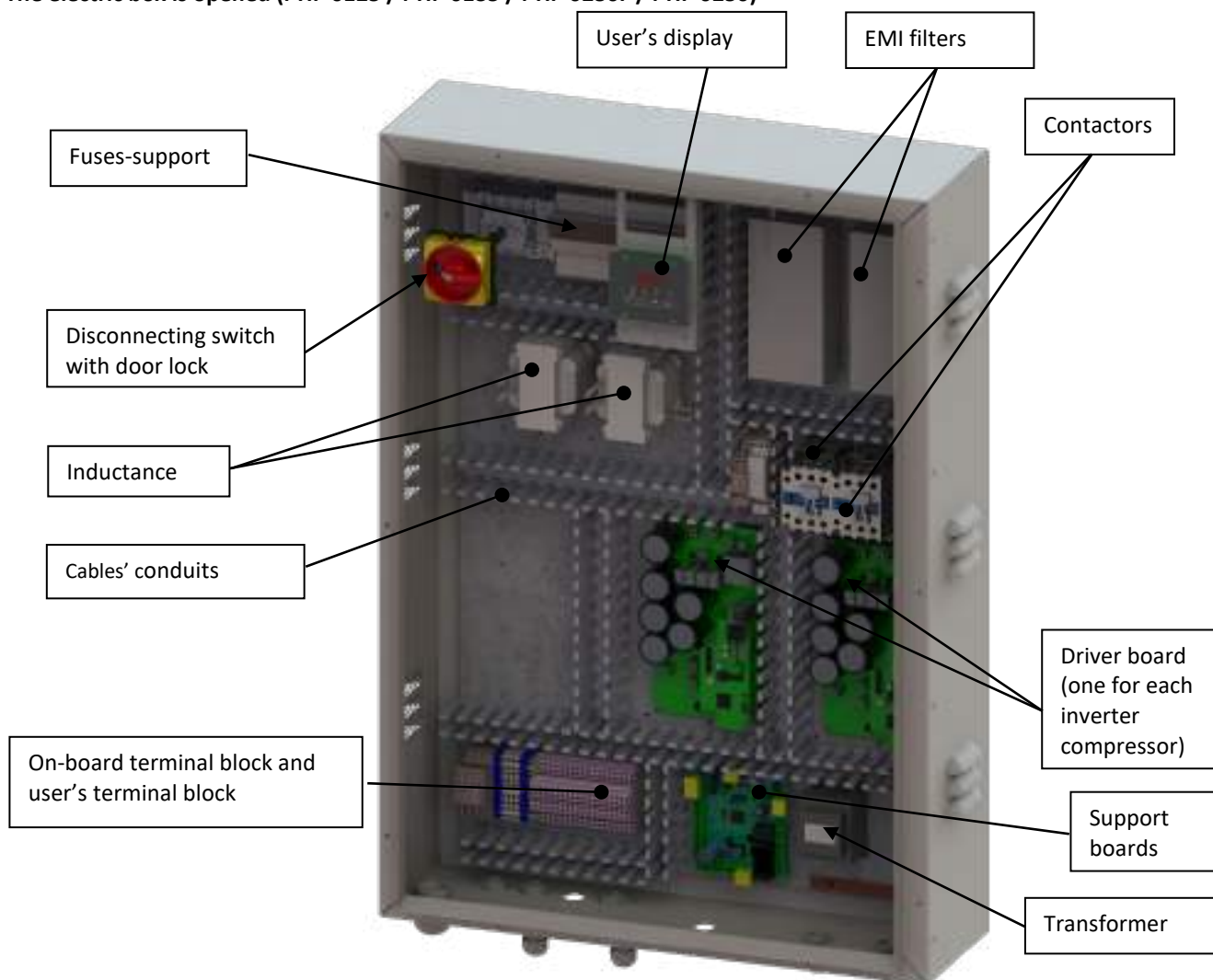


The front panel opened at 180°

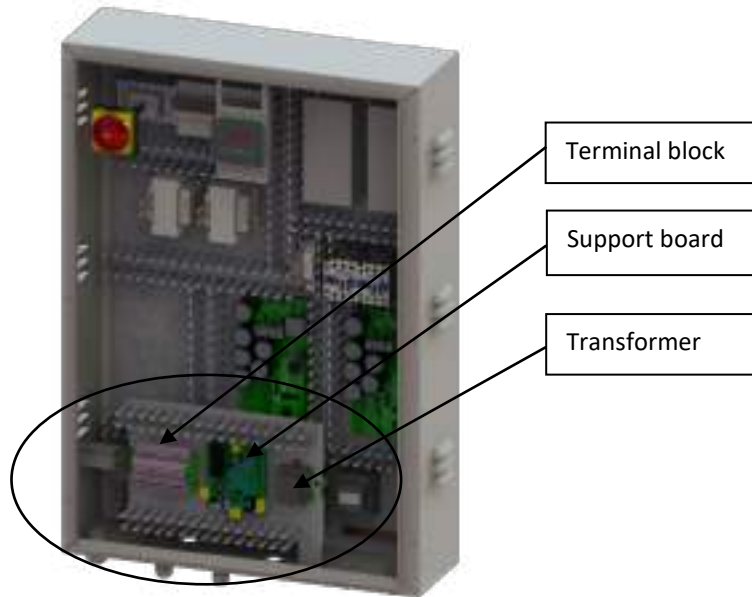


The accessibility to the electrical box is from the front enclosure panel (with closed unit)

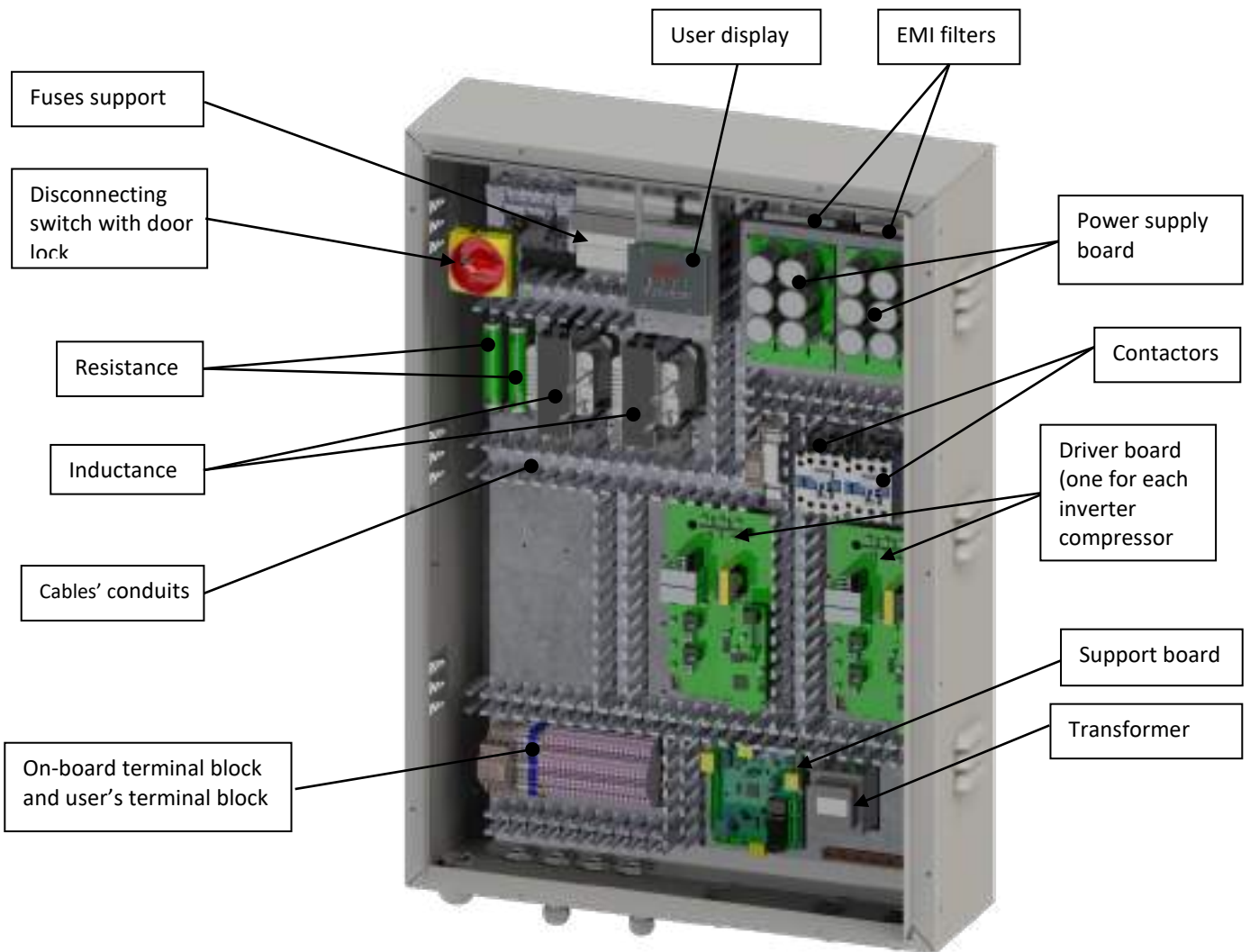
The electric box is opened (i-HP 0125 / i-HP 0135 / i-HP 0250F / i-HP 0250)



If the units are equipped with GI module (which is standard for "LT" injection models), there are also other components installed in an additional plate at the bottom left side of the electric box




Opened electric box (i-HP 0260 / i-HP 0270)

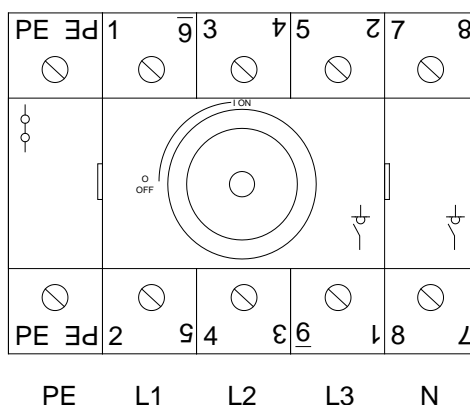


The GI module is installed as shown for the electric box i-HP 0250 model's electric box.

7.7.2 Power supply's terminal block

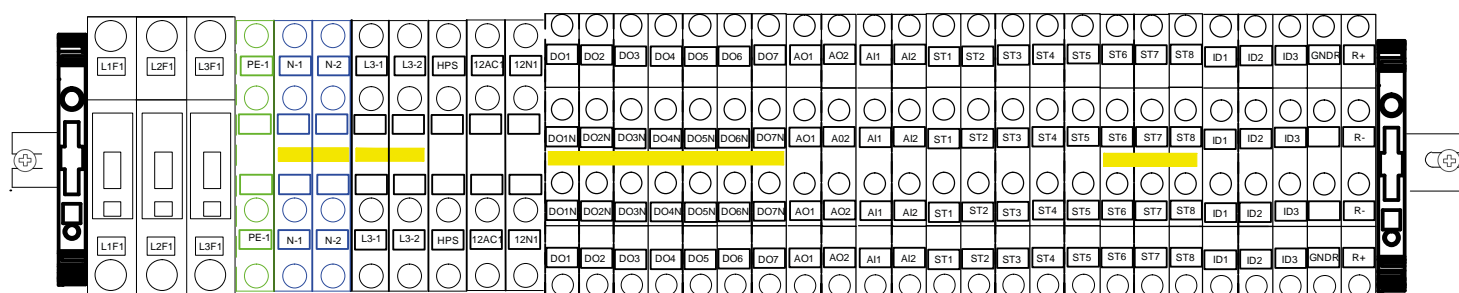
The power supply of the units is 3-Ph/N/PE 400V, 50Hz. The power cables should be brought inside the electrical panel of the unit and connected to the disconnecting switch inside the electric panel itself, in the bottom at the left, as shown in the following figure:

 **Electrical wiring has to be done only by qualified personnel.**



The connections of the power supply cables to the disconnecting switch should be done in order from left to right as following: protective earth (PE), phase conductor 1 (L1), phase conductor 2 (L2), phase conductor 3 (L3), neutral conductor (N).

7.7.3 User's terminal block



TERMINAL	TYPE	CONNECTION
12N1	Power supply 12 Vac	POWER SUPPLY FOR REMOTE KEYBOARD
12AC1	Power supply 12 Vac	POWER SUPPLY FOR REMOTE KEYBOARD
ID2	Digital input	Summer/Winter mode changeover
ID3	Digital input	Remote switch on/off input (if closed=unit is ON / if open = unit is off)
ST6	NTC sensor -10kΩ at 25°C β ₃₄₃₅	⁽¹⁾ Domestic hot water temperature sensor (if enabled)
ST7	NTC sensor -10kΩ at 25°C β ₃₄₃₅	⁽¹⁾ Plant water temperature sensor (if enabled)
ST8	Digital input	⁽¹⁾⁽²⁾ Ambient thermostat
DO5(phase) DO5N(neutral)	Under-voltage output 230Vac, 50Hz, 5A resistive, 1A inductive	⁽¹⁾ Domestic (sanitary) hot water valve
DO6(phase) DO6N(neutral)	Under-voltage output 230Vac, 50Hz, 5A resistive, 1A inductive	⁽¹⁾⁽²⁾ Secondary circulator
GND+	Serial communication	Modbus ground reference connection terminal for remote supervision
R+	Serial communication	Modbus + signal connection terminal for supervision
R-	Serial communication	Modbus - signal connection terminal for supervision
N-3 / N-4	230Vac (Neutral)	
L3-3	230Vac (Phase)	
PEA	Grounding reference	

(1) Enablement from maintainer level

(2) It is not activable for i-HP 260/270 models. For the other models, it is not activable if are equipped with CI2 accessory. The management of the relaunching circulator requires the optional "GI" module.

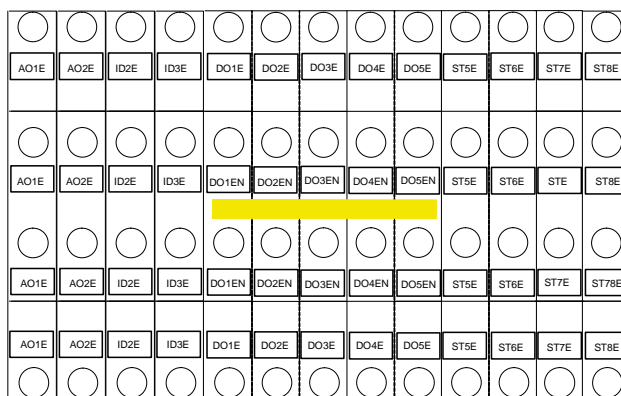
7.7.4 PM Module phase protection

The PM module detects the correct sequence of the 3-phases (L1, L2, and L3) power supply. The 3-phases power supply must be connected respecting the correct sequence of the phases so as to ensure the right direction of rotation at the compressor start-up and during operation. When the PM module acts for lack of phase, the controller will receive a signal to interrupt it from the power supply.

7.7.5 Plant management optional module terminal block

Where the plant management kit (optional) is present, a third controller is located inside the electric panel, which acts as I/O resource expansion module. With this controller, it is therefore possible to increase the number of logics handled by the main controller; in particular these logics are used to manage the plant system and are reported below. The functions described below can be activated by the on-board unit controller that is located on the unit's (i-HP) front panel.

For the configuration of the functionalities, please check the control manual supplied with the unit.



TERMINAL	TYPE	CONNECTION
ID2E	Digital input	⁽¹⁾ Ambient thermostat
ID3E	Digital input	⁽¹⁾ Double setpoint
DO1E(Phase) DO1E N(Neutral)	Under-voltage output 230V ac, 50Hz, 5A resistive, 1A inductive	Plant auxiliary heating element ⁽³⁾ Secondary (relaunching) circulator
DO2E(Phase) DO2E N(Neutral)	Under-voltage output 230V ac, 50Hz, 5A resistive, 1A inductive	Domestic hot water auxiliary electric heater ⁽³⁾ Boiler's activation
DO3E(Phase) DO3E N(Neutral)	Under-voltage output 230V ac, 50Hz, 5A resistive, 1A inductive	Alarm warning ⁽³⁾ Lockout warning
DO6E(Phase) DO6EN(Neutral)	Under-voltage output 230V ac, 50Hz, 5A resistive, 1A inductive	Double setpoint valve ⁽³⁾ Domestic hot water valve
DO7E(Phase) DO7E N(Neutral)	Under-voltage output 230V ac, 50Hz, 5A resistive, 1A inductive	Plant season warning ⁽³⁾ Defrosting warning

(1) Enablement from maintainer level

(3) Otherwise

7.7.6 CONTROL LOGICS

For the control logics see the control manual supplied with the unit.

7.7.7 Wiring diagrams

To consult the wiring diagrams, refer to the MSE manual supplied with the unit.

8 START UP

Before start-up:

- Check out the availability of the supplied wiring diagrams and manuals of the installed appliance.
- Check out the availability of the electrical and hydraulic diagrams of the plant in which the unit is installed.
- Check that the shut-off valves of the hydraulic circuits are open.
- Verify that the hydraulic circuit has been charged under pressure and air vented.
- Check out that all hydraulic connections are properly installed and all indications on unit labels are respected.
- Check if all power cables are properly connected and all terminals are tightly fixed.
- Check if the electrical connections are performed according to the norms in force including the grounding connection.
- Check if the voltage is that shown in the unit labels.
- Make sure that the voltage is within the limits ($\pm 5\%$) of tolerance range.
- Check if the electric heaters of the compressors are powered correctly.
- Make sure that there is no refrigerant leak.
- Be sure that all the cover panels are installed in their proper positions and locked with fastening screws before start up.
- If during the first start-up of the machine, the on-board display of the controller does not turn on, it's necessary to check the phase sequence of the power supply wires.



WARNING: The unit must be connected to the electrical network and should be in STAND-BY mode (powered) closing the general switch in order to operate the crankcase heaters of the compressor for a minimum of 12 hours before start up. (the electric heaters are automatically powered when the main switch is switched off). The crankcase heaters are working properly if, after some minutes, the temperature of crankcase's compressor is about 10°C ÷ 15°C higher than ambient temperature.

WARNING: Never switch off the unit (for a temporary stop) by switching off the main switch: this component should be used to disconnect the unit from the power supply only for lengthy stoppages (e.g. seasonal stoppages). Besides, failing the power supply, the crankcase's heaters are not supplied thus resulting in a possible breakdown of the compressors once the unit is switched on.

WARNING: Do not modify the internal wiring of the unit otherwise the warranty will terminate immediately.
WARNING: The summer/winter operating mode has to be selected at the beginning of the related season. Frequent and sudden changes of this seasonal operating mode have to be avoided in order to prevent severe damages to compressors.


WARNING: When you first install and start-up the unit make sure that the unit is working properly in both cooling and heating modes.

8.1 POWER-ON OF THE UNIT

For powering on the appliance, rotate the outer handle of the disconnecter to the ON position (indicated with "I"). The display on the machine is turned on only if the phase sequence is correct (verification to be done during initial startup). Between a shutdown and subsequent power on, wait a minimum time of 1 minute.

9 INDICATIONS FOR THE USER

It's important to take note of the identification data of the unit in order to provide them to the Technical Assistance Service in case of assistance request.

	The identification plate fixed on the unit shows the technical specifications and the performance of the equipment. In case of manumission, removal or deterioration, please ask a duplicate to the Technical Assistance Service.
	The manumission, removal or damaging of the nameplate makes difficult any operation of installation, maintenance and spare parts request.




It is recommended to keep track of assistance operations done on the unit; this will make easy searching any troubleshooting.

In case breakdown or malfunction situations:










- check the type of alarm to communicate it to the service center;
- contact an authorized service center;
- if required by the service center, turn off the unit immediately without resetting the alarm;
- Ask the use of original spare parts.

10 SHUTDOWNS FOR LONG PERIODS

- Turn off the unit by placing the switch of each unit to "OFF" position.
- Close the water valves.
- Place the general differential circuit breaker to "OFF" position.

	If the temperature drops below 0°C there is a serious risk of frost: add a mixture of water and glycol in the plant, otherwise drain the hydraulic circuits of the plant and of the heat pump.
	WARNING: if the ambient temperature becomes lower than -20°C (value that is permitted only on i-HP LT series), in case the unit is turned off and powered down also for short periods, it's compulsory to drain the plant and the hydraulic circuit of the unit by the mixture of water and glycol. Otherwise, the circulator may be irreversibly damaged.
	WARNING: with water temperatures below than +5°C, although the transient operation is not guaranteed regarding the limits set out in Paragraph 20.4. Before you turn the unit on after a long off period, make sure that the temperature of the mixture of water and glycol is higher than or at least equal to +5°C.

11 MAINTENANCE AND PERIODICAL CONTROLS

	If the temperature drops below 0°C there is serious danger of frost: add a mixture of water and glycol in the plant, otherwise drain the hydraulic circuits of the plant and of the heat pump.
	WARNING: if the ambient temperature becomes lower than -20°C (value that is permitted only on i-HP LT series), in case the unit is turned off and powered down also for short periods, it's compulsory to drain the plant and the hydraulic circuit of the unit by the mixture of water and glycol. Otherwise, the circulator may be irreversibly damaged.
	WARNING: the operation, although it was transient, with water temperatures below +5°C is not guaranteed on the basis of the limits set out in Paragraph 20.4. Before you turn the unit on after a long off period, make sure that the temperature of the mixture of water and glycol is higher than or at least equal to +5°C.
	WARNING: All the operations described in this chapter HAVE TO BE CARRIED OUT BY TRAINED STAFF ONLY. Before any operation or before entering the inner components of the unit, be sure that the power supply is disconnected. The compressor's heads and discharge pipes are usually at high temperature levels. Be very careful when operating in their surroundings. Aluminium coil fins are very sharp and can cause serious wounds. Be very careful when operating in near them. After maintenance operations, re-install the cover panels, and fix them by means of screws.
	The refrigerant circuits must not be filled with different gas other than that indicated on the nameplate. The use of a different refrigerant can cause severe damage to the compressor.
	It's forbidden to use oils other than those specified in this manual. The use of different oil can cause serious damage to the compressor.
	WARNING: MOVING PARTS, RISK OF DEATH. Disconnect the power supply and ensure that the fan is stopped before opening the front panel.
	The temperatures of heads and exhaust piping of the compressor are usually high. Pay attention to the surfaces of the driver boards heat sinks (see Chapter Errore. L'origine riferimento non è stata trovata.), which can become very hot.
	Be careful when working near condensing coils. The aluminum fins are very sharp and can cause serious injuries.


It is a good rule to carry out periodic checks in order to verify the proper operation of the unit.

OPERATION	1 month	4	6 month
Charging the water circuit.	x		
Presence of bubbles in the water circuit.	x		
Check if the safety and control devices work correctly	x		
Check if there is oil leakage from compressor.	x		
Check if there is water leakage from the hydraulic circuit.	x		
Check the proper working of the flow switches.	x		
Check that the crankcase electric heaters are properly supplied and functioning.	x		
Clean the metallic filters of the hydraulic circuit.	x		
Clean the finned coil by means of compressed air or water jet.	x		
Check if all the terminals on the electric board as well as on the terminals of the compressor are properly fixed.		x	
Check the tightening of water connections.		x	
Check the tightening and the balancing of the fan blades.		x	
If the voltage is correct.			x
Check the Correct absorption.			x
Check the refrigerant charge.			x
Check the operating pressure, and superheat and sub-cooling			x
Check of the efficiency of circulation pump.			x
Check the expansion tank.			x
If the unit should be out of service for a long period, discharge water from the piping and from heat exchanger. This operation is necessary if, during seasonal stoppages, ambient temperature is expected to go down below the freezing point of the employed fluid.			x

11.1 CLEANING OF THE FINNED CONDENSER

It is important to follow the instructions below in order to perform a proper cleaning:

- Remove dirt from the surface. Deposits like leaves, fibers, etc. must be removed using a vacuum cleaner (use a brush or other soft accessory, be careful to avoid rubbing with metal or abrasive parts). In case of using compressed air, it is necessary to pay attention to keep the air flow always perpendicular to the surface of the condenser to avoid bending the aluminum fins. Be careful not to bend the fins with the nozzle of the compressed air lance.
- Rinse with water. It is possible to use chemical substances (specific detergents for finned condensers). Rinse by do running the water inside each single passage of the fins, until they are perfectly clean. Be careful to direct the water jet perpendicular to the surface of the condenser for not to bend the aluminum fins. Avoid hitting the condenser with the water hose. It is recommended not to place your thumb on the end of the rubber pipe to obtain the desired pressure of water jet instead of using special nozzles that could hit the condenser and damage it.

	WARNING: Do not use pressure washers for the cleaning of the heat exchanger in order to prevent excessive pressure from creating irreparable damage. Damages caused by cleaning using high water pressure washers or unsuitable chemical substances will not be recognized.
	WARNING: The aluminum fins are thin and sharp. Be very careful to use special PPE to avoid cuts and abrasions. Properly protect your eyes and face to avoid splashing water and dirt during blowing. Wear waterproof shoes or boots and clothing that covers all parts of the body.
	For units installed in an aggressive atmosphere with a high fouling rate, cleaning the battery must be part of the ordinary maintenance program. On this type of installation, all the dust and particulates deposited on the batteries must be removed as soon as possible by periodic cleaning following the procedures described above.

11.2 EXTRAORDINARY MAINTENANCE

Any work of extraordinary maintenance must be carried out by authorized service center.

11.3 ENVIRONMENTAL PROTECTION

According to the norms dealing with the use of depleting stratospheric ozone substances, it is forbidden to disperse refrigerants fluids in the atmosphere. They have to be collected and delivered to the seller or to proper gathering points at the end of their operating life. Refrigerant R410A is mentioned among controlled substances and for this reason it has to be subjected to the mentioned norms. **A particular care is recommended during service operations in order to reduce as much as possible any refrigerant loss.**



12 DISPOSAL OF THE UNIT

Once the unit is arrived at the end of its life cycle and needs to be removed or replaced, the following operations are recommended:

- The refrigerant has to be recovered by trained people and sent to proper collecting centre.
- Any non-freezing solutions added to the hydraulic circuit must be recovered and properly disposed.
- Compressors' lubricating oil has to be collected and sent to proper collecting centre.

- the frame and the various components, if not serviceable any longer, have to be dismantled and divided according to their nature, particularly copper and aluminium, which are present in conspicuous quantity in the unit. These operations allow easy material recover and recycling process, thus reducing the environmental impact.

The user is responsible of the proper disposal of this product, according to national regulations in the country of destination of the appliance. For more information you should contact the Installation Company or local competent authority.

	<i>An incorrect decommissioning of the appliance may create serious environmental damage and endanger people's safety. Therefore, it's recommended that the unit shall be disposed only by authorized persons and technical training who have followed training courses recognized by the competent authorities.</i>
	<i>It is required to follow the same precautions described in the previous paragraphs.</i>
	<i>Pay special attention during the disposal operation of the refrigerant gas.</i>
	<i>The illegal disposal of the product by the end user leads to the application of the penalties in accordance with the law in the country where the disposal takes place.</i>
	<i>The crossed bin symbol applied on the appliance indicates that the product, at the end of its useful life, <u>must be collected separately from other wastes.</u></i>
	<i>The units are produced in accordance with the EC directive on waste electrical/electronic equipment and the harmful effects on incorrect disposal are reported in the user/installer manual. The manufacturing company or its importer/distributor are available to respond to any requests for additional information.</i>

12.1 Residual risks

In this paragraph, we point out the most common situations that could give rise to risks that cannot be eliminated by the manufacturer during the design phase of the project.

Risks due to:	Attention/Corrections
Handling	There is always a risk of falling or overturning the unit in the event of handling. Follow the instructions in the "Handling" paragraph and all the required precautions according to local regulations.
Installation	Improper installation can cause water leakage, gas leakage, electric shock, fire risk, malfunction or damage to the unit. Installation can only be carried out by qualified personnel. Install the unit in an appropriate place without risk of flammable gas leakage. Make the installation area inaccessible to third parties.
Dust/Water in the electrical panel	Fix the panel of the electrical panel properly. Any infiltrations can cause RISK OF shocks and short circuits with consequent damage to people/properties or to the unit itself. Pay particular attention to the ground connection.
Maintenance	During maintenance, which must always be carried out by authorized personnel, make sure that the disconnecter is off and that no one can accidentally modify the disconnection of this device from the unit by means of appropriate warnings and an appropriate padlock.
Fan motor	Coming in contact with the fan motor can cause injury and/or death. Do not get access to the unit or remove the protections while the fan is running.
Refrigerant gas Leakage	Wear appropriate PPE as a gas leak could cause injury and intoxication. Read carefully the "Refrigerant Safety Data Sheet" reported in this manual. Do not use heat sources near the circuit before discharging it completely.
Leakages in hydraulic system	They can cause damage to properties and people and risk of short circuit. It is advisable to install shut-off valves.

13 TECHNICAL DATA

13.1 STANDARD VERSION

TECHNICAL CHARACTERISTICS		Unit	Model: i-HP					
			25	25 Integrated circulator	35	35 / 0235 Integrated circulator	50	50 Integrated circulator
Cooling	Cooling capacity (1)	kW	21,04	21,17	27,80	27,95	36,10	36,32
	Power input (1)	kW	6,44	6,22	8,69	8,44	12,45	12,08
	EER (1)	W/W	3,26	3,40	3,20	3,31	2,90	3,01
	Cooling capacity (2)	kW	30,45	30,57	36,37	36,49	48,86	49,05
	Power input (2)	kW	6,83	6,64	8,91	8,72	12,53	12,19
	EER. (2)	W/W	4,46	4,61	4,08	4,18	3,90	4,02
	SEER (5)	W/W	4,00		4,15		4,03	
	Water flow rate (1)	L/s	1,01	1,01	1,33	1,34	1,73	1,74
Load losses user's side heat exchanger (1)	kPa	30		35		20		
Heating	Heating capacity (3)	kW	24,72	24,59	32,65	32,51	48,70	48,51
	Power input (3)	kW	5,74	5,52	7,89	7,66	12,02	11,69
	COP (3)	W/W	4,31	4,46	4,14	4,25	4,05	4,15
	Heating capacity (4)	kW	22,16	22,03	32,33	32,19	41,40	41,19
	Power input (4)	kW	6,44	6,22	9,80	9,56	12,40	12,03
	COP (4)	W/W	3,44	3,54	3,30	3,37	3,34	3,42
	SCOP (6)	W/W	3,94		4,10		3,79	
	Water flow rate (4)	L/s	1,06	1,05	1,55	1,54	1,98	1,97
	Load losses user's side heat exchanger (4)	kPa	33		46		28	
	Energetic class: Water temp. 35°C / 55°C	Classe	A++ / A+		A++ / A+		A+ / A+	
Compressor	Type	Scroll DC Inverter		Scroll DC Inverter		Scroll DC Inverter		
	Rfrigerant oil (type)	FVC68D		FVC68D		FVC68D		
	Number	1		1		2		
	Refrigerant oil (quantity)	2300 totale		2300 totale		4600 totale		
	Refrigerant circuits	1		1		1		
Refrigerant	Type	R410A		R410A		R410A		
	Refrigerant quantity (7)	kg	9,5		9		15,5	
	Equivalent amount of CO2 (7)	ton	19,84		18,79		32,36	
	Design pressure (high/low)	MPa	4,15/2,7		4,15/2,7		4,15/2,7	
Fan motor	Type	Motore DC Brushless		Motore DC Brushless		Motore DC Brushless		
	Number	1		1		1		
	Rated power input (1)	kW	0,6		0,72		1,10	
	Max power input	kW	0,72		0,84		1,78	
	Max current input	A	1,22		1,42		2,57	
	Rated air flow	m³/s	3,90		4,10		6,90	
Internal heat exchanger	Internal heat exchanger type	A piastre		A piastre		A piastre		
	Number	1		1		1		
	Water content	L	2,2		3,3		4,1	
Hydraulic circuit	Water flow (1)	L/s	1,01	1,01	1,33	1,34	1,73	1,74
	Available head pressure (1) *	kPa	/	88	/	77	/	91
	Water content in the hydronic circuit	L	3,3		4,5		6,0	
	Hydronic kit Max pressure (calibration of relief valve)	bar	6		6		6	
	Hydraulic connections	inch	2" F		2" F		2" F	
	Minimum volume of water (8)	L	84		108		145	
	Pump rated power input (1)	kW	/	0,27	/	0,31	/	0,44
	Pump max power input	kW	/	0,31	/	0,31	/	0,55
	Pump max current input	A	/	1,37	/	1,37	/	2,05
Energy Efficiency Index (EEI)		/	≤ 0,23	/	≤ 0,23	/	≤ 0,23	
Noise level	Sound power (9)	dB(A)	72,5 / SL 70,7 / SSL 69,8		75,5 / SL 73,7 / SSL 72,8		78 / SL 76,2 / SSL 75,3	
	Sound pressure (10)	dB(A)	40,9 / SL 39,1 / SSL 39,1		43,9 / SL 42,1 / SSL 41,2		46,4 / SL 44,6 / SSL 43,7	
Electrical data	Power supply		400V/3P+N+T/50Hz		400V/3P+N+T/50Hz		400V/3P+N+T/50Hz	
	Max power input	kW	14,83	15,14	19,16	19,47	28,62	29,09
	Max current input	A	21,4	21,9	27,7	28,1	41,4	42,1
Dimensions and weights	Dimensions (LxHxW)	mm	1198x1673x1198		1198x1673x1198		1198x1745x1198	
	Dimensions SSL version (LxHxW)	mm	1198x1915x1198		1198x1915x1198		1198x1920x1198	
	Max packing dimensions (LxHxW) (11)	mm	1200x1765x1200		1200x1765x1200		1200x1890x1200	
	Max packing dimensions SSL version (LxHxW) (11)	mm	1200x2045x1200		1200x2045x1200		1200x2050x1200	
	Shipping weight	kg	369	375	396	401	434	448
	Operating weight	kg	357	363	384	391	422	436

Operating conditions:

(1) Cooling: Outdoor air temperature 35°C; inlet/outlet temperature 12/7°C.

(2) Cooling: Outdoor air temperature 35°C; inlet/outlet temperature 23/18°C.

(3) Heating: Outdoor air temperature 7°C DB 6°C WB; inlet/outlet temperature 30/35°C.

(4) Heating: Outdoor air temperature 7°C DB 6°C WB; inlet/outlet temperature 40/45°C.

(5) Cooling: water temperature inlet/outlet 12/7°C.

(6) Heating: normal climatic condition; T_{biv}=-7°C; eater temperature inlet/outlet 30/35°C.

(7) The data are only indicative and subject to change. For the correct data, refer to the technical label stuck on the unit.

(8) Calculated in the case of the plant water temperature decrease with 15°C for 6 minutes of defrosting operation.

(9) Power sound: condition (3); the value is determined based on the measurements taken in accordance with the UNI EN ISO 9614-2, in compliance with the requirements of Eurovent certification. The data with installed accessories SL or SSL are also reported.

(10) The sound pressure value is calculated from the sound power level in accordance with ISO 3744: 2010, referred to 10 m away from the unit. The values with installed accessories SL or SSL are also reported.

(11) Packing's height includes the pallet.

(*) The available pressure head and characteristics of the pump refer to "CI1" kit for all sizes except 0270 for which the data are expressed for "CI6" kit

N.B. The performance data are indicative and could be subject to change. In addition, the performances declared in apex (1), (2), (3) and (4) refer to the instantaneous power according to EN 14511. The declared data stated in the apex (5) and (6) is determined according to the UNI EN 14825.



WARNING: The minimum temperature allowed for storing the unit is 5°C.

TECHNICAL CHARACTERISTICS		Unit	Model: I-HP						
			0250F	0250F Integrated circulator	0260	0260 Integrated circulator	0270	0270 Integrated pump	
Cooling	Cooling capacity (1)	kW	39,44	39,66	41,10	41,35	53,30	53,56	
	Power input (1)	kW	12,29	11,92	14,17	13,73	17,77	16,94	
	EER (1)	W/W	3,21	3,33	2,90	3,01	3,00	3,16	
	Cooling capacity (2)	kW	49,32	49,51	57,20	57,32	70,11	70,37	
	Power input (2)	kW	12,06	11,73	13,99	13,80	18,45	17,64	
	EER. (2)	W/W	4,09	4,22	4,09	4,15	3,80	3,99	
	SEER (5)	W/W	4,11		3,86		3,93		
	Water flow rate (1)	L/s	1,89	1,90	1,97	1,98	2,55	2,56	
Load losses user's side heat exchanger (1)	kPa	25		56		20			
Heating	Heating capacity (3)	kW	48,25	48,05	52,00	51,81	65,10	64,84	
	Power input (3)	kW	11,43	11,09	12,84	12,52	16,07	15,24	
	COP (3)	W/W	4,22	4,33	4,05	4,14	4,05	4,25	
	Heating capacity (4)	kW	41,07	40,85	48,60	48,38	60,30	60,04	
	Power input (4)	kW	12,08	11,71	15,14	14,76	18,84	18,00	
	COP (4)	W/W	3,40	3,49	3,21	3,28	3,20	3,33	
	SCOP (6)	W/W	3,90		4,01		3,80		
	Water flow rate (4)	L/s	1,97	1,95	2,33	2,31	2,89	2,87	
	Load losses user's side heat exchanger (4)	kPa	27		74		25		
	Energetic class: Water temp. 35°C/55°C	Class	A++ / A+		A++ / A+		A+ / A+		
Compressor	Type	Scroll DC Inverter + Scroll ON-OFF		Scroll DC Inverter		Scroll DC Inverter			
	Refrigerant oil (type)	FVC68D		FVC68D		FVC68D			
	Number	1+1		2		2			
	Refrigerant oil (quantity)	4000 totale		4600 totale		4600 totale			
	Refrigerant circuits	1		1		1			
Refrigerant	Type	R410A		R410A		R410A			
	Refrigerant quantity (7)	kg	16,8	16,1	16,1	15	15		
	Equivalent amount of CO ₂ (7)	ton	35,08	33,62	33,62	31,32	31,32		
	Design pressure (high/low)	MPa	4,15/2,7		4,15/2,7		4,15/2,7		
Fan motor	Type	DC Brushless motor		DC Brushless motor		DC Brushless motor			
	Number	1		1		1			
	Rated power input (1)	kW	1,10	1,10	1,58	1,58	1,78		
	Max power input	kW	1,78	1,78	1,95	1,95	2,11		
	Max current input	A	2,57	2,57	2,85	2,85	3,08		
Rated air flow	m ³ /s	6,94	6,94	7,72	7,72	8,28	8,28		
Internal heat exchanger	Internal heat exchanger type	A piastre		A piastre		A piastre			
	Number	1		1		1			
	Water content	L	4,1	4,1	4,5	4,5	5,9		
Hydraulic circuit	Water flow (1)	L/s	1,89	1,90	1,97	1,98	2,55	2,56	
	Available head pressure (1) *	kPa	/	83	/	95	/	157	
	Water content in the hydronic circuit	L	6,0		6,4		7,5		
	Hydronic kit Max pressure (calibration of relief valve)	bar	6		6		6		
	Hydraulic connections	inch	2" F		2" F		2" F		
	Minimum volume of water (8)	L	145		173		214		
	Pump rated power input (1)	kW	/	0,44	/	0,73	/	0,7 / 1,0 (1)	
	Pump max power input	kW	/	0,55	/	0,73	/	0,8 / 1,1 (1)	
	Pump max current input	A	/	2,05	/	3,2	/	3,5 / 2,5	
Energy Efficiency Index (EEI)		/	≤ 0,23	/	≤ 0,23	/	-		
Noise level	Sound power (9)	dB(A)	78 / SL 76,2 / SSL 75,3		83 / SL 81,2 / SSL 80,3		83 / SL 81,2 / SSL 80,3		
	Sound pressure (10)	dB(A)	46,4 / SL 44,6 / SSL 43,7		51,4 / SL 49,6 / SSL 48,7		51,4 / SL 49,6 / SSL 48,7		
Electrical data	Power supply	400V/3P+N+T/50Hz						400V/3P+N+T/50Hz	
	Max power input	kW	28,62	29,09	31,19	31,92	34,12	35,12	
	Max current input	A	41,4	42,1	45,1	46,1	48,2	50,7	
Dimensions and weights	Dimensions (LxHxW)	mm	1198x1745x1198		1198x1745x1198		1198x1745x1198		
	Dimensions SSL version (LxHxW)	mm	1198x1920x1198		1198x1920x1198		1198x1920x1198		
	Max packing dimensions (LxHxW) (11)	mm	1200x1890x1200		1200x1890x1200		1200x1890x1200		
	Max packing dimensions SSL version (LxHxW) (11)	mm	1200x2050x1200		1200x2050x1200		1200x2050x1200		
	Shipping weight	kg	434	448	450	474	461	485	
Operating weight	kg	422	436	438	462	449	473		

Operating conditions:

(1) Cooling: Outdoor air temperature 35°C; inlet/outlet temperature 12/7°C.

(2) Cooling: Outdoor air temperature 35°C; inlet/outlet temperature 23/18°C.

(3) Heating: Outdoor air temperature 7°C DB 6°C WB; inlet/outlet temperature 30/35°C.

(4) Heating: Outdoor air temperature 7°C DB 6°C WB; inlet/outlet temperature 40/45°C.

(5) Cooling: water temperature inlet/outlet 12/7°C.

(6) Heating: normal climatic condition; T_{biv}=-7°C; eater temperature inlet/outlet 30/35°C.

(7) The data are only indicative and subject to change. For the correct data, refer to the technical label stucked on the unit.

(8) Calculated in the case of the plant water temperature decrease with 15°C for 6 minutes of defrosting operation.

(9) Power sound: condition (3); the value is determined based on the measurements taken in accordance with the UNI EN ISO 9614-2, in compliance with the requirements of Eurovent certification. The data with installed accessories SL or SSL are also reported.

(10) The sound pressure value is calculated from the sound power level in accordance with ISO 3744: 2010, referred to 10 m away from the unit. The values with installed accessories SL or SSL are also reported.

(11) Packing's height includes the pallet.

(*) The available pressure head and characteristics of the pump refer to "CI1" kit for all sizes except 0270 for which the data are expressed for "CI6" kit

N.B. The performance data are indicative and could be subject to change. In addition, the performances declared in apex (1), (2), (3) and (4) refer to the instantaneous power according to EN 14511. The declared data stated in the apex (5) and (6) is determined according to the UNI EN 14825.



WARNING: The minimum temperature allowed for storing the unit is 5°C.

13.2 LT VERSION

TECHNICAL CHARACTERISTICS		Unit	Model i-HP LT					
			0125	0125 Integrated circulator	0235	0235 / 0235 Integrated circulator	0250	0250 Integrated circulator
Cooling	Cooling capacity (1)	kW	21,00	21,13	28,40	28,55	36,10	36,32
	Power input (1)	kW	6,44	6,22	8,61	8,36	12,45	12,08
	EER (1)	W/W	3,26	3,40	3,30	3,42	2,90	3,01
	Cooling capacity (2)	kW	30,67	30,78	36,37	36,49	47,56	47,76
	Power input (2)	kW	7,34	7,15	8,91	8,72	12,52	12,17
	EER. (2)	W/W	4,18	4,31	4,08	4,18	3,80	3,92
	SEER (5)	W/W	3,98		4,17		3,90	
	Water flow rate (1)	L/s	1,00	1,01	1,36	1,37	1,73	1,74
Load losses user's side heat exchanger (1)	kPa	32		37		20		
Heating	Heating capacity (3)	kW	24,15	24,02	32,50	32,36	47,78	47,58
	Power input (3)	kW	5,79	5,57	7,99	7,76	12,15	11,81
	COP (3)	W/W	4,17	4,32	4,07	4,17	3,93	4,03
	Heating capacity (4)	kW	23,76	23,63	32,50	32,36	45,10	44,89
	Power input (4)	kW	6,88	6,66	9,97	9,74	13,56	13,20
	COP (4)	W/W	3,45	3,55	3,26	3,32	3,33	3,40
	SCOP (6)	W/W	4,02		4,04		3,81	
	Water flow rate (4)	L/s	1,14	1,13	1,56	1,55	2,16	2,15
	Load losses user's side heat exchanger (4)	kPa	37		47		34	
	Energetic class: Water temp. 35°C / 55°C	Classe	A++ / A++		A++ / A+		A++ / A+	
Compressor	Type	Scroll DC Inverter		Scroll DC Inverter		Scroll DC Inverter		
	Rfrigerant oil (type)	FV50S		FV50S		FV50S		
	Number	1		2		2		
	Refrigerant oil (quantity)	2300 totale		3800 totale		4600 totale		
	Refrigerant circuits	1		1		1		
Refrigerant	Type	R410A		R410A		R410A		
	Refrigerant quantity (7)	kg	10,5		11,2		20	
	Equivalent amount of CO2 (7)	ton	21,92		23,39		41,76	
	Design pressure (high/low)	MPa	4,15/2,7		4,15/2,7		4,15/2,7	
Fan motor	Type	DC Brushless Motor		DC Brushless Motor		DC Brushless Motor		
	Number	1		1		1		
	Rated power input (1)	kW	0,6		0,72		1,10	
	Max power input	kW	1,45		1,5		1,78	
	Max current input	A	2,1		2,17		2,57	
	Rated air flow	m³/s	3,90		4,10		6,94	
Internal heat exchanger	Internal heat exchanger type	A piastre		A piastre		A piastre		
	Number	1		1		1		
	Water content	L	2,2		3,3		4,1	
Hydraulic circuit	Water flow (1)	L/s	1,00	1,01	1,36	1,37	1,73	1,74
	Available head pressure (1) *	kPa	/	88	/	75	/	91
	Water content in the hydronic circuit	L	3,3		4,5		6,0	
	Hydronic kit Max pressure (calibration of relief valve)	bar	6		6		6	
	Hydraulic connections	inch	2" F		2" F		2" F	
	Minimum volume of water (8)	L	90		108		151	
	Pump rated power input (1)	kW	/	0,28	/	0,31	/	0,44
	Pump max power input	kW	/	0,31	/	0,31	/	0,55
	Pump max current input	A	/	1,37	/	1,37	/	2,05
	Energy Efficiency Index (EEI)		/	≤ 0,23	/	≤ 0,23	/	≤ 0,23
Noise level	Sound power (9)	dB(A)	72,5 / SL 70,7 / SSL 69,8		75,5 / SL 73,7 / SSL 72,8		78 / SL 76,2 / SSL 75,3	
	Sound pressure (10)	dB(A)	56 / SL 54,2 / SSL 53,9		59 / SL 57,2 / SSL 56,9		61,4 / SL 59,6 / SSL 58,5	
Electrical data	Power supply		400V/3P+N+T/50Hz		400V/3P+N+T/50Hz		400V/3P+N+T/50Hz	
	Max power input	kW	14,83	15,14	19,16	19,47	28,62	29,09
	Max current input	A	21,4	21,9	27,7	28,1	41,4	42,1

Dimensions and weights	Dimensions (LxHxW)	mm	1198x1673x1198		1198x1673x1198		1198x1745x1198	
	Dimensions SSL version (LxHxW)	mm	1198x1915x1198		1198x1915x1198		1198x1920x1198	
	Max packing dimensions (LxHxW) (11)	mm	1200x1765x1200		1200x1765x1200		1200x1890x1200	
	Max packing dimensions SSL version (LxHxW) (11)	mm	1200x2045x1200		1200x2045x1200		1200x2050x1200	
	Shipping weight	kg	385	391	444	460	460	468
	Operating weight	kg	373	389	432	450	442	456

Operating conditions:

- (1) Cooling: Outdoor air temperature 35°C; inlet/outlet temperature 12/7°C.
- (2) Cooling: Outdoor air temperature 35°C; inlet/outlet temperature 23/18°C.
- (3) Heating: Outdoor air temperature 7°C DB 6°C WB; inlet/outlet temperature 30/35°C.
- (4) Heating: Outdoor air temperature 7°C DB 6°C WB; inlet/outlet temperature 40/45°C.
- (5) Cooling: water temperature inlet/outlet 12/7°C.
- (6) Heating: normal climatic condition; T_{biv}=-7°C; eater temperature inlet/outlet 30/35°C.
- (7) The data are only indicative and subject to change. For the correct data, refer to the technical label stuck on the unit.
- (8) Calculated in the case of the plant water temperature decrease with 15°C for 6 minutes of defrosting operation.
- (9) Power sound: condition (3); the value is determined based on the measurements taken in accordance with the UNI EN ISO 9614-2, in compliance with the requirements of Eurovent certification. The data with installed accessories SL or SSL are also reported.
- (10) The sound pressure value is calculated from the sound power level in accordance with ISO 3744: 2010, referred to 10 m away from the unit. The values with installed accessories SL or SSL are also reported.
- (11) Packing's height includes the pallet.
- (*) The available pressure head and characteristics of the pump refer to "C11" kit for all sizes except 0270 for which the data are expressed for "C16" kit

N.B. The performance data are indicative and could be subject to change. In addition, the performances declared in apex (1), (2), (3) and (4) refer to the instantaneous power according to EN 14511. The declared data stated in the apex (6) is determined according to the UNI EN 14825.



WARNING: The minimum temperature allowed for storing the unit is 5°C.

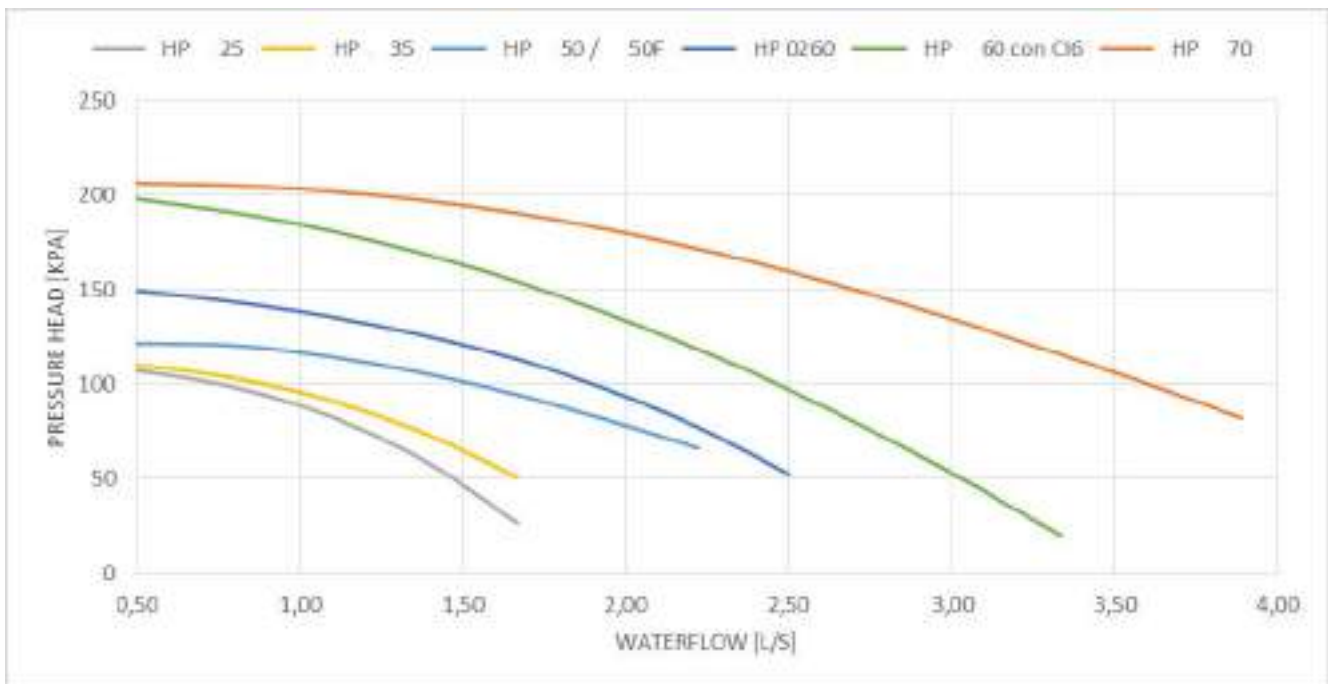
14 ELECTRIC DATA OF THE UNIT AND AUXILIARIES

Power supply of the unit	V/~/Hz	400/3/50	Remote control circuit	V/~/Hz	12/1/50
Control board circuit	V/~/Hz	12/1/50	Fans power supply	V/~/Hz	230/1/50

Note: Electric data may change for updating. It is therefore necessary to refer always to the technical data label stuck on right-side panel of the unit.

15 AVAILABLE HEAD PRESSURE OF THE UNIT WITH INTEGRATED CIRCULATOR

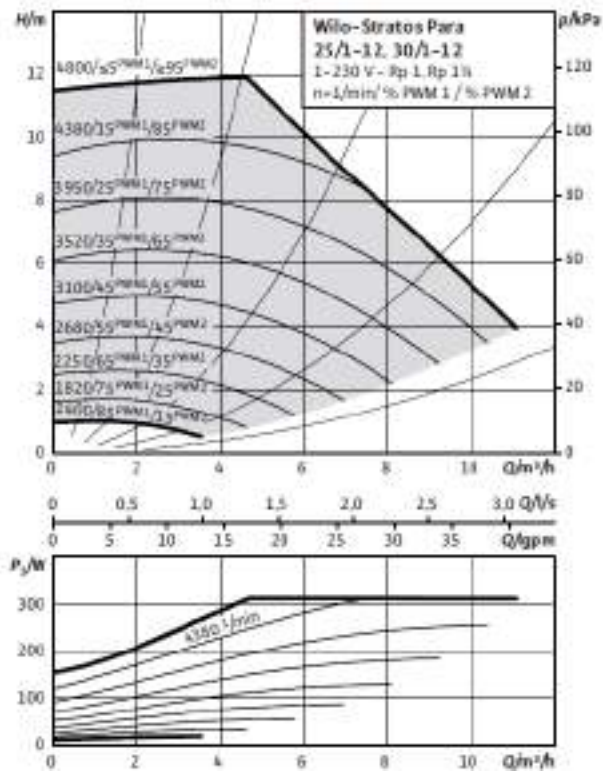
We report below the Head pressure-Water flow characteristic curves without consideration of head losses of the hydronic kit (which is consisting of the components describe in the Paragraph 5.10) at the maximum speed of the circulator. The optimal operating point is indicated on each curve under the specified conditions indicated at apex (1) p. 27. The plant system must be designed so as to ensure the nominal water flow rate corresponding to the operating points indicated below. For nominal points of LT version, please refer to water flow rates that are reported in the table on Paragraph 13.2.



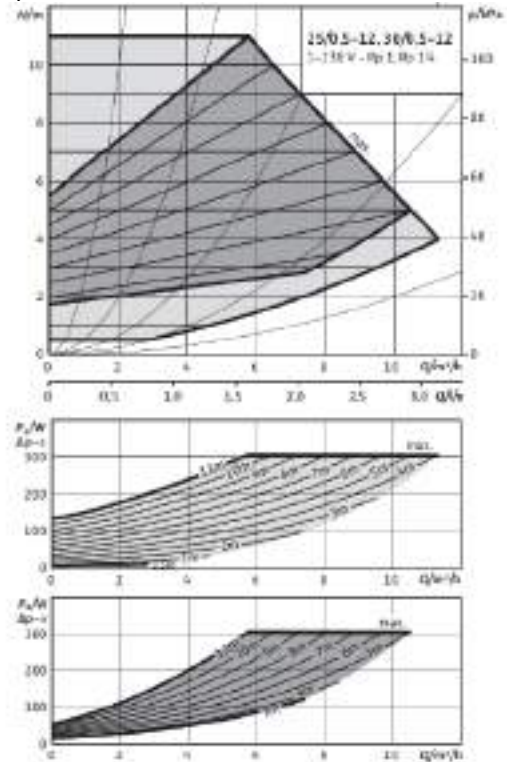
16 CIRCULATOR'S CURVES

16.1 MODELS HPE 25 - 35

Configuration with integrated circulator, control via PWM1 signal

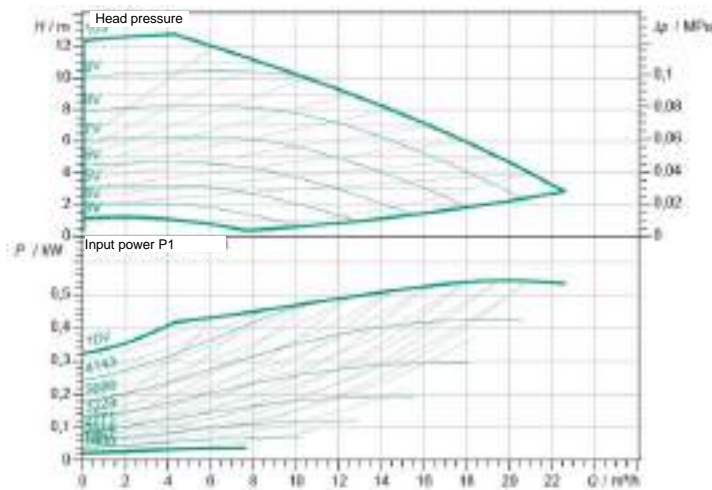


Configuration with auto-adaptive circulator (with the possibility of choice between constant ΔP and variable ΔP)

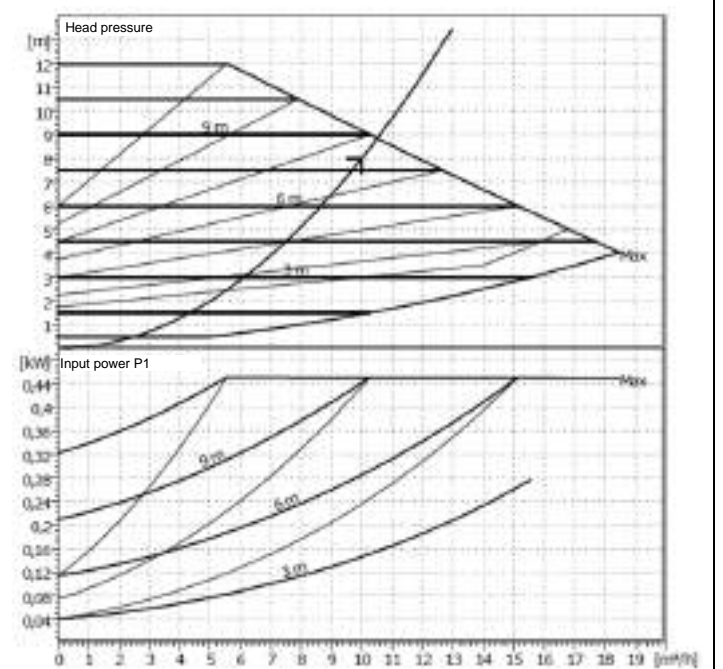


16.2 MODEL HPE 50 - 50F

Configuration with integrated circulator, control via 0-10 volt analogic signal

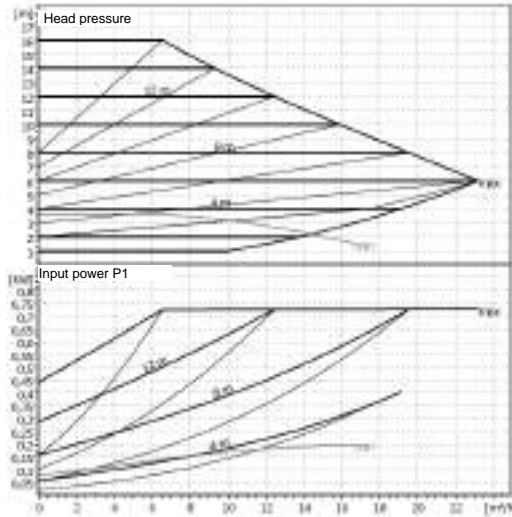


Configuration with auto-adaptive circulator (with the possibility of choosing between constant ΔP and variable ΔP)



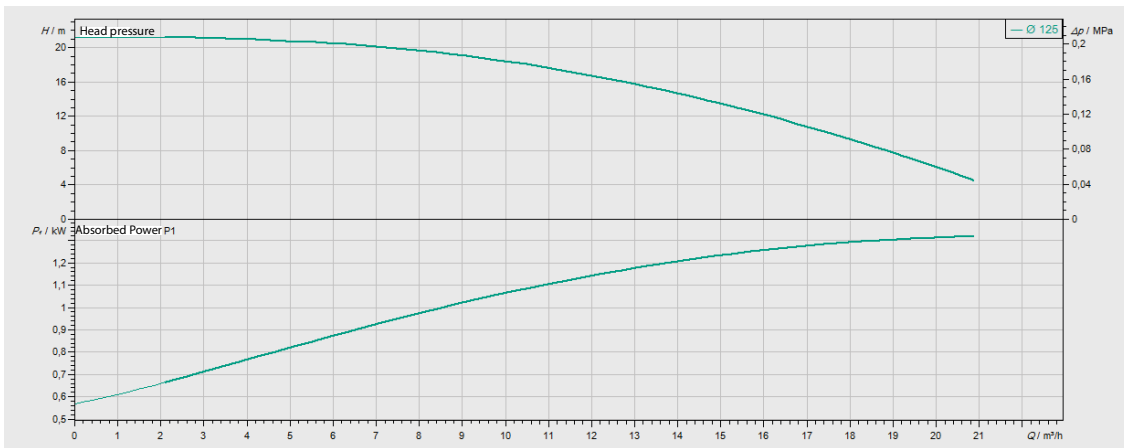
16.3 MODEL HPE 60

Configuration with integrated circulator, control via 0-10 volt analogic signal



16.4 MOD. HPE 60 & HPE 70

Curves for the model equipped with pump driven by AC inverter.



16.5 CIRCULATOR CHARACTERISTICS

Model	i-HP 0125-0135		i-HP 0250-0250F		i-HP 0260	i-HP 0260-0270
	Integrated	Auto adaptive	Integrated	Auto adaptive	Integrated	Pump driven by AC inverter
Max. absorbed power [kW]	310	305	550	450	730	1100
Max. absorbed current [A]	1,37	1,33	2,05	2	3,2	2,5
EEl (energy efficiency index)	≤ 0,23	≤ 0,23	≤ 0,23	≤ 0,23	≤ 0,23	/

Because of the circulators have got similar prevalence curves to those integrated, please refer to Paragraph 15 for plant designing.



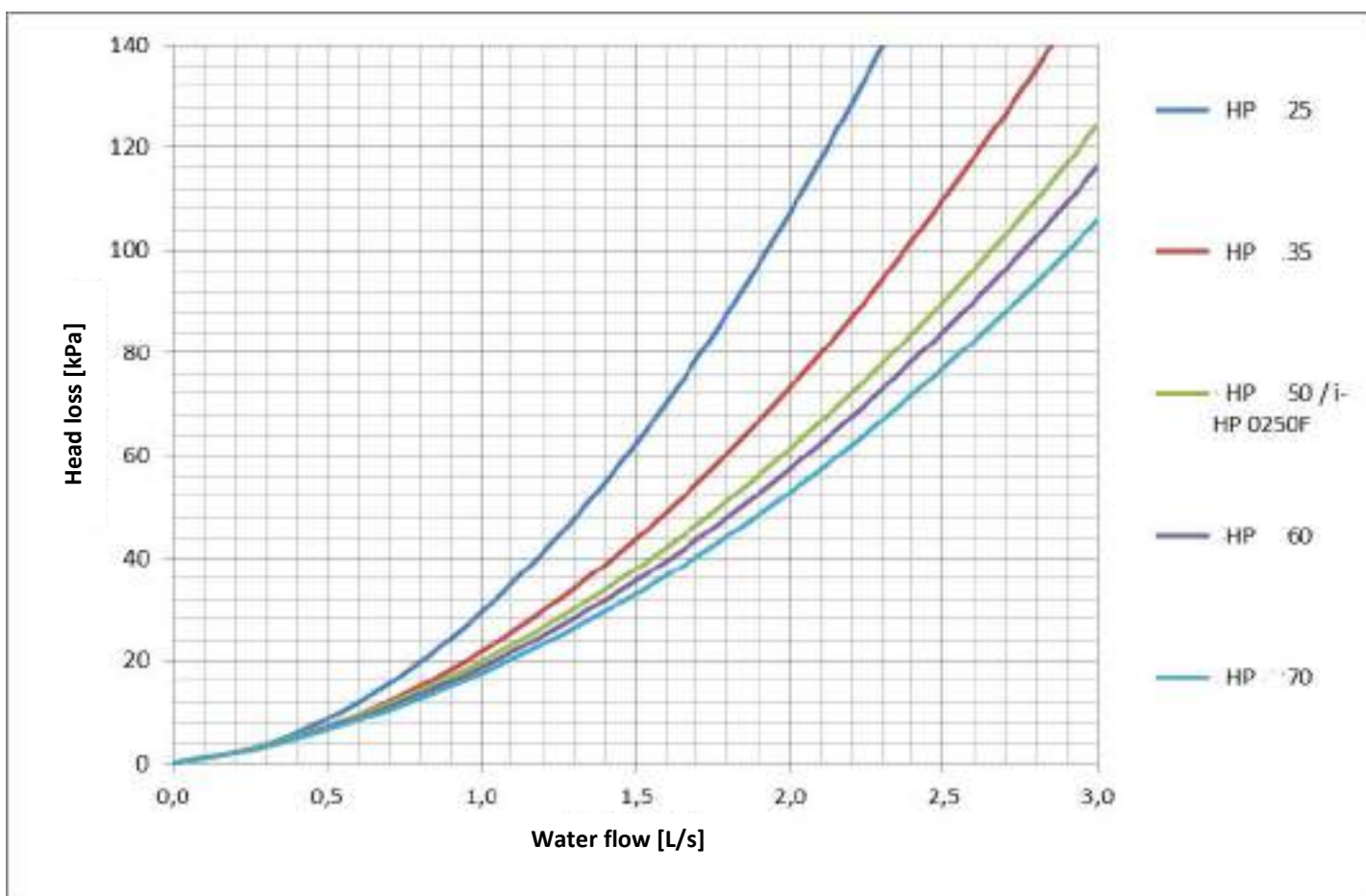
It's advisable to use:

- the adjustment scale on the right of the knob (constant ΔP) in the case of use of thermostatic valves on the plant
- the adjustment scale on the left of the knob (variable ΔP) in the case of use of 3-way valves on the plant

17 HEAD LOSS CURVES OF THE HYDRONIC CIRCUIT

We obtain the pressure head of the circulating pump from the addition of the head losses of the hydronic circuit and the available head pressure.

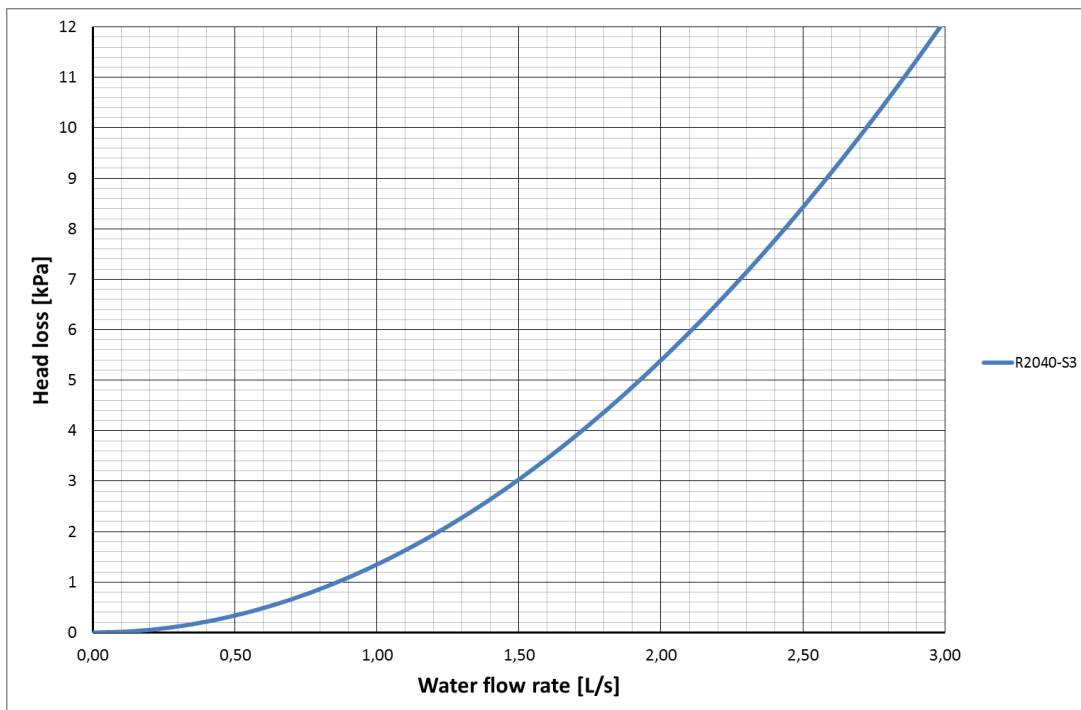
For example: for the model i-HP 0125 with nominal water flow 1,01 L/s we obtain: 30 kPa (head loss) + 88 kPa (available head pressure)=118 kPa (circulator head pressure).



18 CHARACTERISTIC CURVE OF THE CONTROL VALVE FOR UNIT IN PARALLEL

If the hydronic configuration (CI) is installed on the unit with the variant "external pump in parallel" (2), the head losses of the ON/OFF motorized valve should be added to those reported in the curves of Paragraph 17.

For example: for the model HPE 25 with nominal water flow 1,01L/s, we obtaine 1,4kPa (valve head loss) + 30kPa (hydronic circuit head loss)=34,9 kPa (total internal head loss).



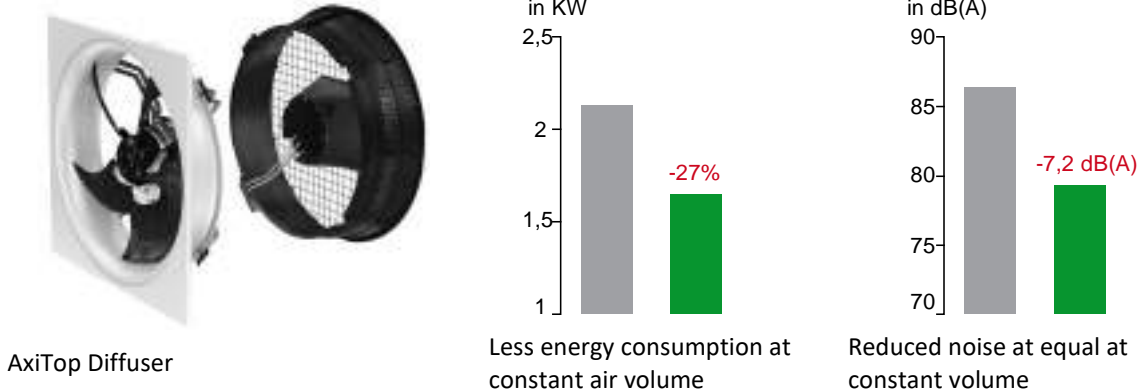
19 ACCESSORIES TO REDUCE THE NOISE LEVEL

19.1 SL

The silenced unit (with SL accessory) is provided with innovating thermo-acoustic shells on compressors. These shells allow a noise reduction up to 10% at specific compressor rotation frequencies. The special multi-layer structure generates a thermal insulation which reduces, at very low outside temperatures, the heat losses of 2% compared to a standard insulation.

19.2 SSL

The super silenced unit (with SSL accessory) is provided not only with the thermo-acoustic shells on compressors but also with a special diffuser installed on the fan. The diffuser structure improves the air flow efficiency and allows a fan speed reduction, lowering the acoustic pressure by up to 7,2 dB(A) and energy consumption by up to 27% with unchanged airflow. That could lead to a saving up of a lot of money in energy costs per fan per year. Alternatively, you could make use of the greater efficiency to boost air performance by up to 9% with comparable energy consumption.



For more details about the power sound, you can see the technical data listed in paragraph **Errore. L'origine riferimento non è stata trovata..**

20 OPERATING LIMITS

20.1 EVAPORATOR WATER FLOW RATE

The nominal water flow rate is referred to a ΔT equal to 5°C, between the evaporator's inlet and outlet temperatures. The allowed maximum flow rate is corresponding to $\Delta T=3^\circ\text{C}$. Higher values may produce too high pressure drops. The allowed minimum water flow rate is corresponding to $\Delta T=8^\circ\text{C}$. Insufficient values of water flow may produce too low evaporating temperatures according to the operating status with the intervention of safety devices which would stop the unit and, in some particular cases, the water can freeze in the evaporator coil which can breakdown the refrigeration circuit or causes the increasing of the condensing pressure with the shutdown risk of the appliance and the compressor could be damaged.

We enclosed below a most accurate table showing the minimum water flow that should be ensured for the plate heat exchanger in order to have the proper operation of unit as a function of the model (**note:** the water flow switch is used for preventing the freezing sensor from failure in the case of insufficient water flow but it does not ensure the minimum flow rate required in order the unit can work properly).

Models	i-HP				
	0125	0135	0250/0250F	0260	0270
Cooling capacity for reference [kW]	21,02	26,90	36,21	43,00	53,60
Minimum water flow rate that to ensure [L/s]	0,63	0,80	1,08	1,29	1,59

As a first approach, and in the absence of other detection systems, the proper flow rate for getting the best performance from your unit can be found at maximum speed of the circulator, using the pressure gauges for controlling the pressure difference between the return and the delivery water on the outside water connections of the unit and make sure that such value is equal or less than the static pressure indicated on the curves shown in paragraph 15 for the respective models and if it's necessary change the settings (for the related circulator) that are reported in the control manual.

20.2 COLD WATER TEMPERATURE (SUMMER OPERATION)

The minimum temperature that is allowed at the evaporator's outlet is 5°C: for lowest temperatures the unit should undergo some necessary structural modifications and different setting parameters of the controller with micro-processor. In this case please contact our company for the feasibility study and evaluation of changes to be made according to your requests. The maximum temperature that can be maintained at the outlet of the evaporator is 25°C. Higher temperatures (up to a maximum of 40°C) can anyway be tolerated during transitions and start-up phases of the system.

20.3 HOT WATER TEMPERATURE (WINTER OPERATION)

Once the system is working at the right temperature, the inlet hot water temperature should not be lower than 25°C; the lowest values that are not related to transitional or start-up stages may cause system's malfunction and possible compressor breakdowns. The maximum outlet water temperature should not exceed 60°C. At this temperature, the power consumption and performance in terms of C.O.P. are enhanced if the outdoor temperature is higher than 5°C, even if the unit is still able to work up to the limit of -15°C (-25°C for versions with injection).

For higher temperatures than those pointed out, especially if have a concomitant with the reduction of the water flow rate, it may cause abnormalities to the normal operating of the unit, or the safety devices act in critical cases.

The maximum power consumption of the heat pump alone will take place during the operation with outlet water temperature of 60°C and outdoor temperature of -15°C(-25°C for versions with injection)

20.4 AMBIENT AIR TEMPERATURE

The units are designed and manufactured to operate, in summer operation, with the condensate control, with outdoor air temperatures ranging between -10°C and 46°C. While operating as a heat pump, the allowed range of the outdoor temperature goes from -15°C (-25°C for versions with injection) to 40°C as a function of the water outlet temperature as indicated in the below table.

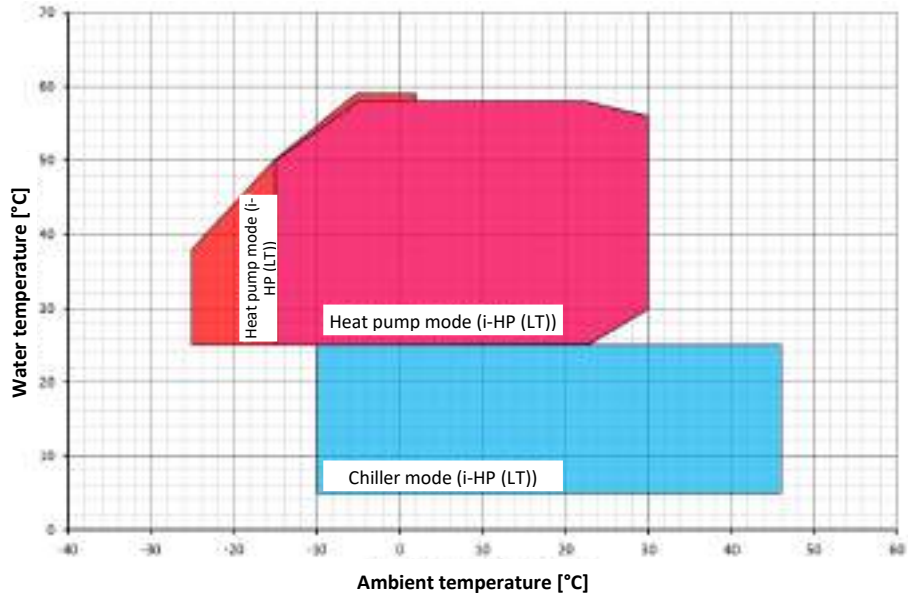
Operation limits

Water chiller mode		
Ambient temperature	Min. -10°C	Max. +46°C
Water outlet temperature	Min. +5°C	Max. +25°C
Heat pump mode		
Ambient temperature (standard/injection version)	Min. -15/-25°C	Max. +30°C
Water outlet temperature (standard/injection version)	Min. +25°C	Max. +58°C/+59°C
Heat pump mode for sanitary hot water		
Ambient temperature (standard/injection version)	Min. -15 / -25°C	Max. +50/38°C
Ambient temperature with maximum water temperature 55°C (standard/injection version)	Min. -9 / -10°C	Max. +28/+30°C
Water outlet temperature (standard/injection version)	Min. +20°C	Max. +58/59°C/+65°C

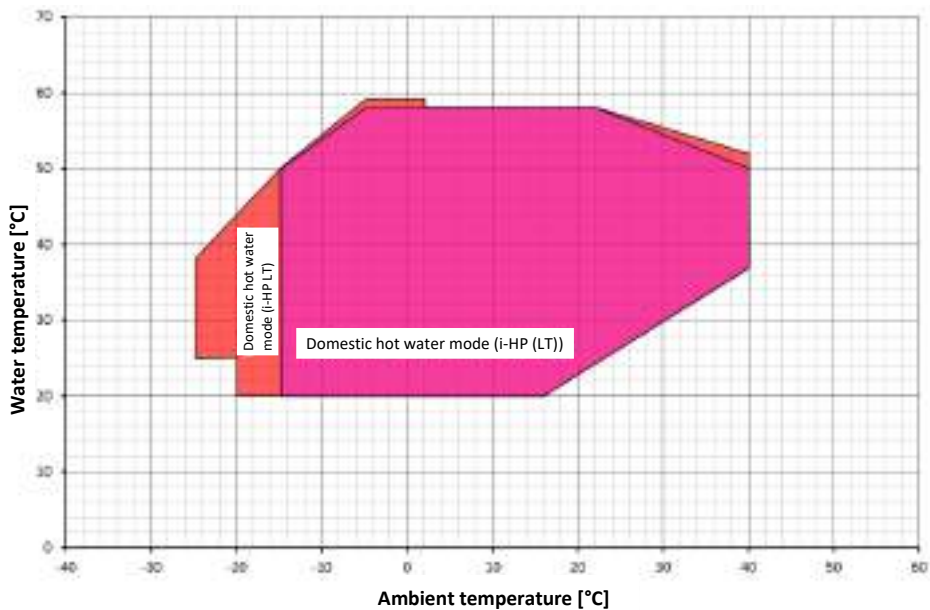
(*) With additional electric heater (not supplied)

Below the operation limits are reported, in the case of air conditioning and sanitary hot water production.

WATER CHILLER/HEAT PUMP MODES



DOMESTIC HOT WATER MODE



21 CORRECTION FACTORS FOR USE OF GLYCOL

Glycol rate	Freezing point (°C)	CCF	IPCF	WFCF	PDCF
10%	-3,2	0,985	1	1,02	1,08
20%	-7,8	0,98	0,99	1,05	1,12
30%	-14,1	0,97	0,98	1,10	1,22
40%	-22,3	0,965	0,97	1,14	1,25
50%	-33,8	0,955	0,965	1,2	1,33

CCF: Capacity correction factor

IPCF: Input power correction factor

WFCF: Water flow rate correction factor

PDCF: Pressure drops correction factor

The water flow rate and pressure drop correction factors are to be applied directly to the values given for operation without glycol. The water flow rate correction factor is calculated in order to get the same temperature's difference that would be obtained without glycol. The pressure drops' correction factor takes into account the different water flow rate obtained from the application of the water flow rate correction factor.

CE CONFORMITY DECLARATION
DICHIARAZIONE DI CONFORMITÀ CE



The company A2B ACCORRONI E.G. – Via Ancona, 37 – 60027 – Osimo (AN) - Italy

La società A2B ACCORRONI E.G. – Via Ancona, 37 – 60027 – Osimo (AN) - Italy

DECLARES
DICHIARA

that the unit:
che la macchina

Definition:
Definizione:

Industrial inverter air/water heat pump with axial fan / *Pompa di calore industriale aria/acqua inverter con ventilatore assiale*
Industrial inverter air/water heat pump with vapour injection and axial fan / *Pompa di calore industriale aria/acqua inverter con iniezione di vapore e ventilatore assiale*

Model N°:
N° modello:

HPE INVERTER 25/35/50/50F/60/70
HPE INVERTER LT 25/35/50

MEETS THE REQUIREMENTS OF DIRECTIVE 2006/42/CE
È CONFORME AI REQUISITI DELLA DIRETTIVA 2006/42/CE

1. The unit is in CAT. I, so it's free from the application of Directive 2014/68/UE (Reference to Art. I, paragraph 2, point f)
L'attrezzatura a pressione rientra nella CAT. I. L'unità è quindi esente dall'applicazione della normativa PED 2014/68/UE (Riferimento Art. I, paragrafo 2 punto f).
2. Harmonized standards applied to designing and manufacture : **UNI EN 378-1, UNI EN378-2, UNI EN 12735-1**
Norme armonizzate applicate alla progettazione ed alla costruzione : UNI EN 378-1, UNI EN378-2, UNI EN 12735-1
3. Others European Directives and harmonized standards applied to the equipment : **2014/35/UE, 2014/30/UE, 2011/65/UE, 2012/19/UE, CEI EN 60204-1, UNI EN ISO 12100, UNI EN ISO 13857, CEI EN 61000-6-3, CEI EN 61000-6-2**
Eventuali altre Direttive Europee e norme armonizzate applicate all'attrezzatura : 2014/35/UE, 2014/30/UE, 2011/65/UE, 2012/19/UE, CEI EN 60204-1, UNI EN ISO 12100, UNI EN ISO 13857, CEI EN 61000-6-3, CEI EN 61000-6-2

Osimo, Settembre/September 2020

Il legale
rappresentante

A. Tamara Lorenza



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